# **SKP**

# **Pneumatic Actuator for Ball Valves**

- ready mounted on ball valves SKG01 or SKG02
- · actuator single or double acting
- · options: control valves, limit switches



#### **Description:**

The pneumatic part-turn actuator mounted on the SKG01 or SKG02 series ball valves enables the remote-controlled opening and closing of the ball valve.

The rotary actuator can optionally be equipped with 3/2-way or 5/2-way magnetic valves for electrical control.

Using the optional limit switches, feedback signals on the switching status of the ball valve can be sent to the control system.

#### Typical applications:

The ball valves with pneumatic actuator are used wherever pipelines are to be opened or closed automatically. The short switching times (typical < 1 second) enable a fast reaction to the requirements of the respective process.

In contrast to magnetic valves, however, pressure peaks in the pipeline caused by water hammer are avoided.



## **Mode of Operation:**

**Actuator:** single-acting

with spring forced closed (stan-

dard)

with spring forced open (option)

double-acting

Suitable for:

ball valve with see data sheet

threaded connection: SKG01

ball valve with see data sheet

flange connection: SKG02

#### **Selection:**

Process con- nection (G)	SKG01, with threaded connection										
	SKG01.1, 2/2-way				SKG01.4-5, 3/2-way						
	single- acting		double- acting		single- acting		double- acting				
	brass	st. st.	brass	st. st.	brass	st. st.	brass	st. st.			
1/4	-	-	-	-	43	-	43	-			
3/8	-	-	-	-	43	-	43	-			
1/2	43	55	43	43	55	55	43	43			
3/4	43	55	43	43	63	55	55	43			
1	55	55	43	43	63	63	55	55			
1 1/4	55	55	43	43	63	70	55	63			
1 1/2	63	70	55	55	70	85	63	70			
2	63	70	55	55	85	100	63	70			
2 1/2	85	-	70	-	-	-	-	-			
3	85	-	70	-	-	-	-	-			
4	100	-	85	-	-	-	-	-			

Process con- nection (DN)	SKG02, 2/2-way, with flange connection										
	SKG02.1, compact, PN 16				SKG02.4, standard, PN 16						
	single- acting		double- acting		single- acting		double- acting				
	steel	st. st.	steel	st. st.	cast iron	st. st.	cast iron	st. st.			
15	55	55	43	43	-	55	-	43			
20	55	55	43	43	-	55	-	43			
25	63	63	43	43	63	63	43	55			
32	63	63	55	55	63	85	55	55			
40	70	70	55	55	70	85	55	63			
50	70	70	63	63	70	100	63	70			
65	85	85	70	70	85	127	70	85			
80	100	100	85	85	100	127	85	85			
100	127	127	100	100	127	143	100	100			
125	127	127	100	100	127	185	100	127			
150	163	163	127	127	163	210	127	143			
200	210	210	163	163	210	-	163	185			

### **Product Selection:**

1. select ball valve according to data sheet

SKG01 or SKG02

example: SKG01.1.0.1.4.0

2. select suitable actuator according to type code

example: SKP.ED.TM5-24.0

3. complete order number:

SKG01.1.0.1.4.0.SKP.ED.TM5-24.0

# **Order Code:**

Order number: SKP. ED. TM5-24.

Pneumatic actuator for ball valves

Mode of operation:

EE-Z = single-acting,

with spring forced closed (standard)

EE-A = single-acting,

with spring forced open (option)

ED = double-acting

Control valves (attached to part-turn actuator):

) = without

TM3-24 = 3/2-way magnetic valve, 24 VDC,

(only for single-acting actuators)

TM3-230 = 3/2-way magnetic valve, 230 VAC,

(only for single-acting actuators)

TM5-24 = 5/2- way magnetic valve, 24 VDC, (only for double-acting actuators)

TM5-230 = 5/2- way magnetic valve, 230 VAC,

(only for single-acting actuators)

S = special version

### Options:

 $0^{\circ} = without$ 

S1 = 2 switches (for piston diameter 43...143 mm)

S2 = 2 switches (for piston diameter 163...210 mm)

= please specify in plain text

#### **Technical Data:**

#### Actuator

housing: aluminium, anodised

control medium: air, filtered, min. according to

PNEUROP / ISO KI. 4

control pressure: 2–10 bar, recommended 6–8 bar

angle of rotation: 90 °

torque: 5-300 Nm, depending on

nominal size of ball valve

ambient temperature: -20...+80 °C (140 °C on request)

#### **Control valves**

material: aluminium housing internal parts: brass, plastic medium: air, 3–10 bar

air connection: G 1/4

electrical connection: cube plug acc. to DIN 43650

media temperature: -10...+70 °C

#### Limit switches:

version: electromechanical microswitches in

plastic housing 2 x N/O / N/C

switching capacity: max 250 V, max 10 A electrical connection: cable screw M20 x 1,5

ambient temperature: -20...+100 °C

