# PMP04

# **Diaphragm Pressure Gauge**

- For caustic/corrosive, highly viscous, crystallizing fluids
- Unaffected by shocks and vibrations
- High protection against overpressure



#### **Description:**

Diaphragm pressure gauges have a thin, circular, dished diaphragm mounted between two flanges. One side of this diaphragm is exposed to the fluid. The deformation of the diaphragm caused by the fluid pressure is transmitted to a pointer element used to indicate pressure on a dial face. Diaphragm pressure gauges are unaffected by shock and vibration and can be optionally supplied with high protection against overpressure. With appropriate diaphragm coatings, these devices can be used under rough/extreme service conditions and with caustic/corrosive fluids.

#### Applications:

Due to their principle of design, and with the correct selection of materials, diaphragm pressure gauges can be used under the rough/extreme service conditions that occur in industrial production. Their open connecting flanges allow them to even be used with highly viscous, crystallizing and contaminated fluids since their design has no dead spaces (inaccessible areas such as nooks and crannies) that allow the build-up of deposits. Diaphragm pressure gauges are used in many applications in the food and beverage industry as well as in engineering applications, plants, machinery and other equipment.

#### **Designs:**

Nominal Sizes: Housing diameter 100, 160 or 250 mm

Materials:

**PMP04.x.A:** Housing of stainless steel 1.4301,

top and bottom flange of aluminum, measuring element of stainless steel

1.4571, connection of brass

**PMP04.x.M:** Housing of stainless steel 1.4301,

top flange of aluminum, bottom flange of stainless steel 1.4571, connection of stainless steel 1.4571

**PMP04.x.E:** Housing of stainless steel 1.4301

top and bottom flange of stainless steel

1.4571, measuring element, connection of stainless steel

Process

**connection:** G 1/2 (standard) flange connection

DN25, DN50, DN64, ANSI

#### **Measuring Ranges:**

	Order code			
Measuring range (mbar)				
		for all non	ninal sizes	
-12000	P17	S17	T17	V17
010	P58	-	-	-
016	P59	-	-	-
025	P60	-	-	-
040	P61	-	T61	V61
060	P62	-	T62	V62
0100	P63	-	T63	V63
0160	P64	-	T64	V64
0250	P65	-	T65	V65
0400	P66	-	T66	V66
bar				
-10	P16	S16	T18	V18
-0,6+1,0	P18	S18	T19	V19
-1+0,6	P42	S42	T42	V42
-1+1,5	P43	S43	T43	V43
-1+3	P44	S44	T44	V44
-1+5	P45	S45	T45	V45
-1+9	P46	S46	T46	V46
-1+15	P49	S49	T49	V49
-1+25	P52	S52	T52	V52
00,6	P67	S67	T67	V67
01	P69	S69	T69	V69
01,6	P70	S70	T70	V70
02,5	P72	S72	T72	V72
04	P73	S73	T73	V73
06	P74	S74	T74	V74
010	P75	S75	T75	V75
016	P76	S76	T76	V76
025	P78	S78	T78	V78
040	P79	S79	T79	V79

#### **Model Coding:**

Order number: PMP04. |10. | A. | 1. | P67. | 0

**Diaphragm Pressure Gauge** 

Design:

10 = 100 mm 16 = 160 mm 25 = 250 mm

Materials:

A = Top and bottom flange of aluminum, brass connection

M = Top flange of aluminum, bottom flange of VA,

connection of VA

E = Top and bottom flange of VA, connection of VA

(VA = vanadium stainless steel)

Process connection:

1 = G 1/2, design P

2 = Connecting flange DN25, design V

3 = Connecting flange DN50, design T

4 = Connecting flange DN64, design S

S = ANSI B16.5 150 / 300 lb./sq. in. (upon request)

Measuring range:

P17 to V79 = see "Measuring Ranges" table

Options and accessories (more than one may be selected)

0 = None

xx = see "Options and Accessories" table

**Technical Details:** 

**Housing:** Round gauge housing of stainless

steel, d = 100, 160, 250 mm

Protection type: IP45

Vibration dampening: optional with glycerin-filled gauge

**Measuring element:** diaphragm of stainless steel 1.4571

Pointer element:

**PMP04.x.A:** base and cover plate of brass,

moving parts of nickel silver

**PMP04.x.M:** base and cover plate of brass,

moving parts of nickel silver

**PMP04.x.E:** stainless steel 1.4571 / 1.4301

**Dial face:** white aluminum, black characters

to EN 837-3

Viewing window:

PMP04.x.A: Instrument glass
PMP04.x.M: Multilayer safety glass
PMP04.x.E: Multilayer safety glass

Accuracy: Class 1.6

Maximum liquid

temperature: 100 °C

Overload protection: 5.0 times full scale value,

maximum 40 bar



#### **Dimensions:**

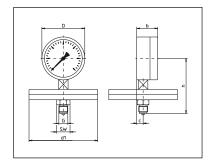
Measurement:	Dimensions in mm NG100, NG160, NG250 G 1/2 / 10 - 400 mbar/ 0.6 to 40 bar
b	50 / 50 / 55
С	15 / 14.5 / 16
D	100.8 / 161.3 / 251
G	G 1/2
h	129.5 / 168 / 209
d1	160 / 100
SW	27
Weight without glycerin filling	1.1 / 1.6 / 2.8 Kg
Weight with glycerin filling	1.4 / 2.5 / 5.0 Kg

Measurement:	<b>Dimensions in mm</b> NG100, NG160, NG250 DN64 / 0.6 - 40 bar
D	100.8 / 161.3 / 251
d1	100
d2	82
d3	75
е	1
f	19
G	M8
h	103.5 / 142 / 183
Weight without glycerin filling	1.3 / 1.8 / 3.0 Kg
Weight with glycerin filling	1.6 / 2.7 / 5.2 Kg

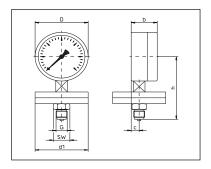
# **Options and Accessories:**

Description	Code	for model PMP04
PTFE lined	PE	all models
Measuring system excess pressure protection 10 times,	U	all models
maximum 40 bar		
Measuring system vacuum protection , - 1 bar	Α	all models
Measuring range > / = 0.6 bar		
Measuring range < 0.6 bar		
Indicator with fine graduations and knife edge pointer	ZF	all models
Double-scale dial (e.g. bar/psi )	SD	all models
Pointer element CrNi carbon steel	ZC	all models
Multiple-scale	SM	all models
Measuring system with venting/flushing valve	SH	all models
Print plate for creating specific, custom scale	SS1	all models
(single color or multicolored)	SSx	
Measuring system free of oil and grease for use for oxygen	MO	all models
Measuring system free of silicone	MS	all models
Glycerin-filled, measuring range < 0.6 bar	FG	all models
> / = 0.6 bar	FK	
Throttling screw in connection,	D08	all models
d = 0.8 or 0.3 mm	D03	
Process connection 1/2 NPT	Px	all models
Connection shank bored out to 8 mm	AG8	all models
Connection shank bored out to 12 mm	AG12	all models
Maximum temperature of fluid: 200 °C	MB	all models
Red graduations on dial face	MR	all models
Red gliding mark pointer in the viewing window	ZR	all models
Maximum indicator, can be reset,	ZS1	all models
1 time or 2 time	ZS2	
Red gliding mark pointer on the dial face	ZR1	all models
Can be calibrated as per calibration regulations	E	all models
Test log	Р	all models

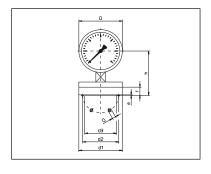
## Designs:



Design P: 10 to 400 mbar



Design P: 0.6 to 40 bar



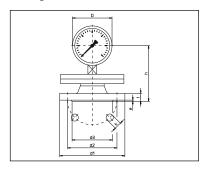
Design S: 0.6 to 40 bar



#### **Dimensions:**

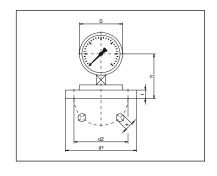
Measurement:	Dimensions in mm NG100 / NG160/ NG250 DN50 / 40 - 400 mbar
D	100.8 / 161.3 / 251
d1	165
d2	125
d3	102
е	3
f	20
h	141 / 179.5 / 220.5
k	18
Weight without glycerin filling	5.0 / 5.5 / 6.7 Kg
Weight with glycerin filling	5.3 / 6.4 / 8.9 Kg

## Designs:



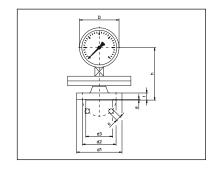
Design T: 40 to 400 mbar

Measurement:	<b>Dimensions in mm</b> NG100 / NG160/ NG250 DN 50/ 0.6 - 40 bar
D	100.8 / 161.3 / 251
d1	165
d2	125
d3	-
е	-
f	20
h	104.5 / 143 / 184
k	18
Weight without glycerin filling	2.7 / 3.2 / 4.4 Kg
Weight with glycerin filling	3.0 / 4.2 / 5.6 Kg



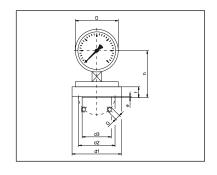
Design T: 0.6 to 40 bar

Measurement:	<b>Dimensions in mm</b> NG100 / NG160/ NG250 DN25 / 40 - 400 mbar
D	100.8 / 161.3 / 251
d1	115
d2	85
d3	68
е	2
f	18
h	133 / 171.5 / 212.5
k	18
Weight without glycerin filling	3.2 / 5.3 / 6.8 Kg
Weight with glycerin filling	3.5 / 6.2 / 8.0 Kg



Design V: 40 to 400 mbar

Measurement:	<b>Dimensions in mm</b> NG100 / NG160/ NG250 DN 25/ 0.6 - 40 bar
D	100.8 / 161.3 / 251
d1	115
d2	85
d3	68
е	2
f	25
h	109.5 / 148 / 189
k	-
Weight without glycerin filling	2.9 / 3.4 / 4.6 Kg
Weight with glycerin filling	3.1 / 4.3 / 5.7 Kg



Design V: 0.6 to 40 bar