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## **Operating Instructions**

### **SNV01/SNV02**

*Needle Valves*

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## ***1 Introduction***

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Series SNV01/SNV02 needle valves are noted for their reliable function and easy operation. To obtain the greatest benefit from this device, please observe the following cautionary statement:

**Persons who are responsible for setting up or operating this device must be sure to read the and understand the operating instructions and the safety information pertaining to it.**

## ***2 Safety Information***

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### ***2.1 General Instructions***

To ensure safe operation, the device must only be operated according to the information in the operating instructions. When the device is in use, the regulations and safety standards applicable to the specific application must also be observed. This statement also applies to the use of accessories.

### ***2.2 Proper Usage***

Series SNV01/SNV02 needle valves are designed to regulate the flow by partly opening/closing the valve. Any application extending beyond this specific intended use does not constitute proper usage.

Series SNV01/SNV02 needle valves must not be employed as the sole means of avoiding hazardous conditions in machinery and installations.

The machinery and installations must be designed in such a manner that faulty conditions and malfunctions will not present hazardous situations for operating personnel.

### ***2.3 Qualified Personnel***

Series SNV01/SNV02 must only be used by qualified, knowledgeable personnel trained in correct use of these devices. Qualified personnel are those persons familiar with setting up and assembling these devices, placing them in service and operating them. In addition, such personnel must also be qualified to perform the work associated with the application for which the device is being used.

### ***3 Functional Description***

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Open and close the needle valves by turning the hand wheel. You can regulate the flow by partly opening/closing the valve.

**Caution:** Don't put your hand inside the flow fitting or insert any objects into it. Otherwise, you could injure yourself or damage the device. If necessary, install a suitable guard on the device.

### ***4 Installation and Removal***

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- If necessary, remove all transport restrainers and any remaining pieces of packaging from the fitting (e.g. caps or plugs).
- Be sure the piping is properly aligned to avoid mechanical strain on the device.
- Clean the pipe system before installing the fitting. Soiled piping can negatively impact reliability and service life. If necessary, fit a dirt trap upstream of the flow fitting.
- Be sure the piping is properly aligned to avoid mechanical strain on the device.

### ***5 Installation with Thread Connection***

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**Caution:** Be sure to observe the direction of flow when installing the device

- Before applying any sealing material, check that you can screw the piping easily into/onto the fitting housing.
- Attach suitable sealing material to the pipe ends. When using PTFE sealing tape or hemp packing note the thread direction. Avoid using sealing material unsuitable for your application.
- Screw the piping into/onto the ends of the threads in the flow fitting. Do not use the hand wheel as a lever.
- Do not pressurize the piping system until the sealing material has hardened. See the manufacturer's specifications for the hardening time for the sealing material.
- Check that all joints are tight.

### ***6 Maintenance***

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The device needs regular maintenance. How often you carry out this maintenance will depend on how often the device is used and the conditions of use. The following maintenance work should be carried out:

- Check the packing gland for leakage
- If necessary, re-adjust the packing gland

# SNV01

## Needle valves made of brass or carbon steel

- Nominal pressures PN100 and PN 200
- Liquid temperatures to 350 °C
- Process connection from G 1/8 to G 2
- Wetted parts made of brass or carbon steel, plastic or graphite packing



### Description:

PKP needle valves in model series SNV01 accurately regulate the flow of liquids in piping systems. The devices are designed in two parts, the upper part is screwed into the base and is sealed with plastic or graphite packing.

### Applications:

PKP needle valves are designed to shut off, reduce and regulate flowing liquids in industrial plant. The devices are ideally suited for use as shut-off valves in flow and level measurement applications.

## Designs:

**SNV01.G:** thread connection G,  
to DIN / ISO 228

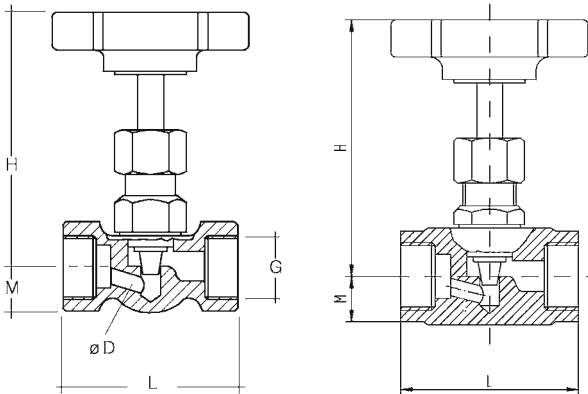
## Nominal pressures:

**SNV01.x.x.1:** PN100 (brass design only)  
**SNV01.x.x.2:** PN200 (carbon steel design only)

## Dimension:

PN100, brass

PN200, carbon steel



## Model Coding:

**Order number:** SNV01. G. 1. 15. 0  
SNV01 needle valve

**Design:**  
G = G screw thread

**Process connection:**  
1 = female thread on both sides

**Material:**  
1 = brass, PN100  
2 = carbon steel, PN200

### Nominal pipe size:

- 06 = 1/8"
- 08 = 1/4"
- 10 = 3/8"
- 15 = 1/2"
- 20 = 3/4"
- 25 = 1"
- 32 = 1 1/4"
- 40 = 1 1/2"
- 50 = 2"

### Options:

- 0 = none
- 9 = custom version, please specify in writing

Process connection G	Dimension (mm)		
	L	H	M
<b>brass, PN100</b>			
1/8"	50	70	12,5
1/4"	50	78	12,5
3/8"	50	78	12,5
1/2"	55	78	14
3/4"	67	90	18
1"	75	95	22,5
1 1/4"	110	105	30
1 1/2"	110	110	32,5
2"	110	110	32,5
<b>carbon steel, PN200</b>			
1/8"	50	72	12
1/4"	50	72	12
3/8"	55	72	12
1/2"	60	77	14
3/4"	75	97	17
1"	100	110	22
1 1/4"	110	145	28
1 1/2"	130	145	33
2"	130	145	33

## Technical details:

### Materials:

**SNV01.G.1.1:** brass body  
buna N packing  
(G 1/8 to G 1/2), or  
PTFE (G 3/4 to G2)

**SNV01.G.1.2:** carbon steel body 9 S 20 K  
stainless steel stem  
1.4104  
graphite packing

### Max. pressure:

**SNV01.G.1.1:** 100 bar  
**SNV01.G.1.2:** 200 bar

### Max. temperature:

**SNV01.G.1.1:** 100 °C  
**SNV01.G.1.2:** 350 °C

# SNV02

## Needle valves made of stainless steel, high-pressure version

- Nominal pressures PN 250 and PN 400
- Liquid temperatures to 250 °C
- For nominal pipe sizes from 1/8" to 2"
- Process connection G or NPT
- Wetted parts made of stainless steel 1.4571, packing made of PTFE or graphite



### Description:

PKP needle valves in model series SNV02 accurately regulate the flow of liquids in piping systems. The devices are designed in two parts, the upper part is screwed into the base and is sealed with PTFE or graphite packing.

### Applications:

A variety of versions are available in stainless steel 1.4571 for nominal sizes 1/8" to 2" G or NPT screw threads, and for two nominal pressures (PN250 or PN400). These device versions can be deployed in a wide range of applications.

## Designs:

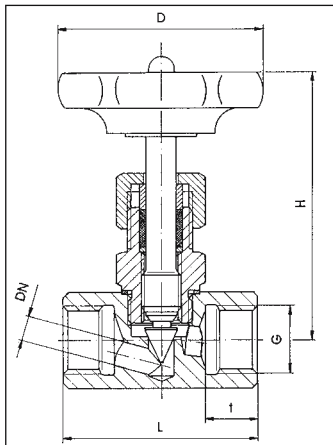
**SNV02.G:** thread connection G, to DIN / ISO 228  
**SNV02.N:** thread connection NPT, to ANSI / ASME B1.20.1-1983

## Nominal pressures:

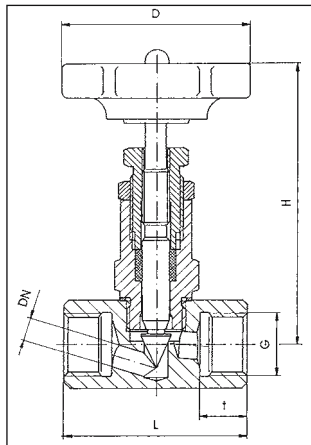
**SNV02.x.x.1:** PN100 (brass design only)  
**SNV02.x.x.2:** PN200 (carbon steel design only)

## Dimension:

### PN250



### PN400



Process connection	Dimension (mm)			
	L screw thread G	L screw thread NPT	H	D
<b>PN250</b>				
1/8"	45	50	74	50
1/4"	50	55	73	50
3/8"	55	60	72	50
1/2"	60	65	83	63
3/4"	75	80	100	63
1"	100	105	110	80
1 1/4"	120	125	135	100
1 1/2"	130	135	140	100
2"	160	165	150	100
<b>PN400</b>				
1/8"	45	50	94	50
1/4"	50	55	93	50
3/8"	55	60	92	50
1/2"	60	65	96	63
3/4"	75	80	108	63
1"	100	105	123	80

## Special versions

- Compression fitting (coupling) to DIN 2353, series S and L
- Clamping tapered ring screw joints
- Non-standard sizes up to 4"
- Maximum pressure version up to 630 bar upon request

## Model Coding:

**Order number:** SNV02. G. 1. 1. 15. 0

SNV02 needle valve made of stainless steel

### Design:

G = G screw thread  
 N = NPT screw thread  
 S = custom connection

### Process connection:

1 = female thread at both sides  
 2 = female/male thread  
 3 = male thread at both sides

### Nominal pressure:

1 = PN250  
 2 = PN400  
 9 = custom version

### Nominal pipe size:

06 = 1/8"  
 08 = 1/4"  
 10 = 3/8"  
 15 = 1/2"  
 20 = 3/4"  
 25 = 1"  
 32 = 1 1/4"  
 40 = 1 1/2"  
 50 = 2"

### Options:

0 = none  
 2 = high-temperature design up to 250 °C  
 9 = custom version, please specify in writing

## Technical details:

### Materials:

**body:** stainless steel 1.4571  
**packing:** standard up to 100°C: PTFE  
 high-temperature up to 250°C: graphite

### Max. pressure:

PN 250 / PN 400  
 as per „Model Coding“

### max. temperature:

standard: 100 °C  
 high-temperature: 250 °C

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