

Instruction Manual DM04

Magnetic inductive flowmeter



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0 About this operating manual

- The operating manual is aimed at specialists and semi-skilled personnel.
- Before each step, read through the relevant advice carefully and keep to the specified order.
- Thoroughly read and understand the information in the section "Safety instructions".

If you have any problems or questions, please contact your supplier or contact us directly at:



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Hazard signs and other symbols used:



WARNING! / CAUTION! Risk of injury!

This sign indicates dangers that cause personal injuries that can lead to health defects or cause considerable damage to property.



CAUTION! Electric current!

This sign indicates dangers which could arise from handling of electric current.



CAUTION! Material damage!

This sign indicates actions which could lead to possible damage to material or environmental damage.



ADHERE TO OPERATING MANUAL!



NOTICE!

This symbol indicates important notices, tips or information.



NO DOMESTIC WASTE!

The device must not be disposed of together with domestic waste.

- A Pay attention to and comply with information that is marked with this symbol.
- ₽ Follow the specified instructions and steps. Adhere to the given order.
- Check the specified points or notices.
- Reference to another section, document or source.
- Item.

1 Device description

The devices of the DM04 series from PKP, is a non-contact flow sensor. The measurement is performed using magnetic induction and works without any moving parts.

The DM04 is used for measuring or metering water and aqueous solutions. The compact design and independence from the intake and discharge sections allows the DM04 to be used under a variety of conditions.

Versions:

The DM04 is available in nominal sizes DN 7, DN 10 and DN 20. The versions can be configured differently.

Type plate:

The type plate sticker is located at the bottom side of the DM04. It contains the most important data, the connection diagram and the arrow for the flow direction.



DN 20

1.1 Delivery, unpacking and accessories

All units have been carefully checked for their operational reliability before shipment.

- □ Immediately after receipt, please check the outer packaging for damages or any signs of improper hand-ling.
- Report any possible damages to the forwarder and your responsible sales representative. In such a case, state a description of the defect, the type and the serial number of the device.
 Report any in-transit damage immediately. Damage reported at a later date shall not be recognized.

Unpacking:

- Solution Carefully unpack the unit to prevent any damage.
- ⇔ Check the completeness of the delivery based on the delivery note.

Scope of delivery:

- \square 1x DM04 as ordered.
- □ 1x Operating manual.
- □ 1x Packaging.

IMPORTANT!

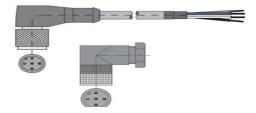


Use the type plate to check if the delivered unit corresponds to your order.

In particular, for devices with electrical components, check to see if the correct power supply voltage is specified.

Accessories:

- □ Connection cable with moulded M12x1 coupling socket.
- □ M12x1 coupling socket as component.



1.2 Intended use

The magnetic inductive flow sensor DM04 must only be used for measuring and metering liquids with a minimum conductivity of 50 μ S/cm.

WARNING! No safety component!

The magnetic inductive flow sensor of the series DM04 is not safety components in accordance with Directive 2006-42-EC (Machine Directive).

Never use the DM04 as a safety component.

The operational safety of the device supplied is only guaranteed by intended use. The specified limits (§ 9 "Technical data") may under no circumstances be exceeded.

Before installing the device, check that the wetted materials of the device are compatible with the media being used (§ 9.2 "Materials table").

Measuring tube empty (or partially filled). / Conductivity too low.

The green LED may blink irregularly if the measuring tube of the DM04 is empty or partially filled or if the conductivity of the fluid being used is too low. Random pulses will be present at the output, but they do not represent an actual flow.

Ensure that the measuring tube of the DM04 is always completely filled (§ 4.1 "Installation instructions").

 \clubsuit Ensure that the conductivity of the fluid is at least 50 μ S/cm.

1.3 Exclusion of liability

We accept no liability for any damage or malfunctions resulting from incorrect installation, in-appropriate use of the device or failure to follow the instructions in this operating manual.

Before you install the DM04, read through this operating manual carefully. If the instructions contained within it are not followed, in particular the safety guidelines, this could result in danger for people, the environment, and the device and the system it is connected to.



The DM04 correspond to the state-of-the-art technology. This concerns the accuracy, the operating mode and the safe operation of the device.

In order to guarantee that the device operates safely, the operator must act competently and be conscious of safety issues.

PKP provides support for the use of its products either personally or via relevant literature. The customer verifies that our product is fit for purpose based on our technical information. The customer performs customer- and application-specific tests to ensure that the product is suitable for the intended use. With this verification all hazards and risks are transferred to our customers; our warranty is not valid.

Qualified personnel:

- The personnel who are charged for the installation, operation and maintenance of the DM04 must hold a relevant qualification. This can be based on training or relevant tuition. The personnel must be aware of this operating manual and have access to it at all times.
- The electrical connection should only be carried out by a fully qualified electrician.

General safety instructions:

- In all work, the existing national regulations for accident prevention and safety in the workplace must be complied with. Any internal regulations of the operator must also be complied with, even if these are not mentioned in this manual.
- Degree of protection according to EN 60529: Please ensure that the ambient conditions at the site of use does not exceed the requirements for the stated protection rating (§ 9 "Technical data").
- Prevent freezing of the medium in the device with appropriate measures.
- Only use the DM04 if it is in perfect condition. Damaged or faulty devices must be checked without delay and, if necessary, replaced.
- When fitting, connecting and removing the DM04 use only suitable appropriate tools.
- Do not remove or obliterate type plates or other markings on the device, as otherwise the warranty is rendered null and void.

Special safety instructions:

Warnings that are specifically relevant to individual operating procedures or activities can be found at the beginning of the relevant sections of this operating manual.

Components:

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- Housing: The housing consists of aluminium die casting and has the IP65 degree of protection.
- Electrical connection: The electrical connection is made via 5-pin plug M12x1.
- ③ Operation / flow indicator LED.
- Process connection: The process connections are available in different sizes.
- ⑤ Type plate (sticker).

Construction:

The measuring tube with its earthing sleeves and electrodes passes through the housing and forms the external process connection of the DM04.

A magnetic field for the measurement process is generated inside the sensor housing, which also contains the sensor and signal conditioning circuitry.

The two stainless steel electrodes are located in the middle of the measuring tube between the earthing sleeves.

The DM04 does not need any moving parts to make measurements. The inside of the measuring tube is completely open, allowing the fluid to flow unhindered through the measuring tube.

Function:

The magnetic inductive flow sensor operates in accordance with the principle of induction, i.e. a DC voltage is generated by the movement of a conductor in a magnetic field:

The measuring tube of the DM04 is located in a magnetic field (B).

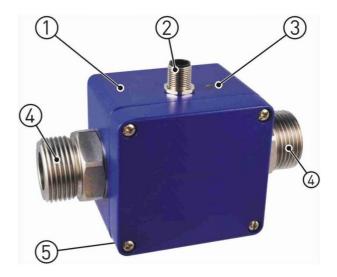
An electrically conductive liquid (Q) flows through the measuring tube. The positive and negative charge carriers are deflected in opposite directions.

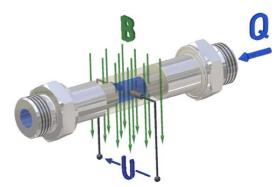
A voltage perpendicular to the magnet field is generated and picked up by the two electrodes.

The resulting induced voltage is proportional to the mean flow velocity of the liquid.

The electronics of the DM04 converts the induced voltage to a flow-proportional frequency signal.







4 Installation of DM04

Before installing, check that

- □ the wetted materials of the device are suitable for the liquid being used (§ 9.2 "Materials table").
- □ the equipment is switched off and is in a safe and de-energised state.
- □ the equipment is depressurised and has cooled down.

SUITABLE TOOLS:

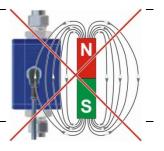


Use only suitable tools of the correct size.

4.1 Installation instructions

CAUTION! Risk of malfunction due to external magnetic fields!

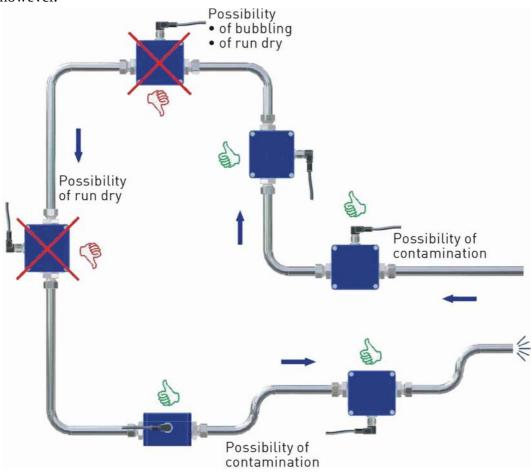
Magnetic fields close to the device can cause malfunctions and should be avoided.





Ensure that no external magnetic fields are present at the installation site of the DM04.

• The DM04 can always be installed anywhere along the pipeline. Straight sections of piping are preferable, however.



Dichtung! Gasket!

Joint !

Dichtung! Gasket!

Joint !

- Installation can occur in horizontal and vertical pipes. The flow sensor is only suitable for application in completely filled pipe systems.
- As a matter of principle magnetic inductive flow sensors are widely independent from the flow profile. An inlet section is not absolutely necessary.

To reach a most highly accuracy of the measurement, you should use straight inlet and outlet sections according to the nominal width (DN). The inlet section has to be at least 10 x DN; the outlet section 5 x DN in order to achieve the specified accuracy.

• The inlet and outlet sections and the gaskets must have the same or a slightly larger inside diameter than the measuring tube in order to achieve the specified accuracy.

4.2 Mounting

The DM04 is installed directly into the pipeline. The compact design and light weight of the unit make wallmounting unnecessary.

IMPORTANT NOTICES:

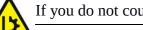
- Only use suitable gaskets for installation.
- Observe the flow direction indicated on the DM04.
- Observe the mounting dimensions (§ 9.5 "Dimensions").
- Select an appropriate location for installation (§ 4.1 "Installation in-P structions").

To ensure the best possible measuring accuracy, a vertical installation position with increasing flow is preferable (no collecting of dirt deposits).

- Install the appropriate screwed connections at the installation location. P
- P Insert the DM04 together with the gaskets.
- Screw the union nuts of the screwed connection onto the process con-P nections of the DM04.

CAUTION! Material damage! Pay attention to maximum torque.

While tightening, counter the union nut on the hexagon of the process connection!



If you do not counter it, the DM04 can be damaged!

	Maximum Torque	
DM04.1 - G½	DM04.2/3 – G ¹ /2 • G ³ /4	DM04.4 - G1
15 Nm	15 Nm	30 Nm



P Tighten both union nuts.

When tightening, use a spanner (AF 27 or AF 34) to counter the process connection on the hexagon in place.

The electrical connection of the DM04 is via the 5-pin plug M12x1 at the top of the housing.

The wiring of the DM04 depends on the ordered version. A distinction is made between frequency and analogue output, as well as basic and optional wiring.

CAUTION! Electric current!

The electrical connection should only be carried out by a fully qualified electrician.

De-energize the electrical system before connecting the DM04.

CAUTION! Material damage and fire hazard!



Exceeding the specified limits will cause damage to the electronics. Without current limiting, there is a fire hazard due to overheating of the device.



Connect the DM04 only to a power source with limited power.

Optional wirings:

Depending on the version, an analogue output can be optionally connected.

Connecting cable:

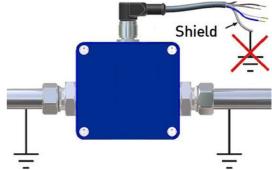
Suitable connection cables with moulded coupling socket are available in various lengths included in the range of SIKA accessories. The shielding is already connected with the knurled nut.

IMPORTANT! Shielding required!

Use only shielded connection cables.



The shield of the connection cable should not be connected to earth.



We recommend to earth the pipes directly before and behind the DM04 (. Figure).

IMPORTANT NOTICE:

Pay attention to the temperature resistance of the connecting cable (§ 9 "Technical data) at high media temperatures.

If the temperature resistance is smaller than the medium temperature, the cable may not be directly laid on the pipe.

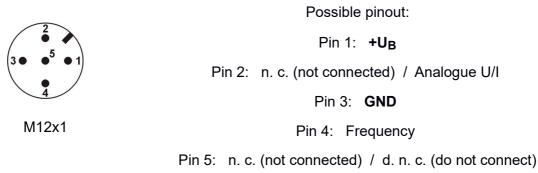
Connection 5-pin plug M12x1:

- P Screw the coupling socket of the connection cable to the plug of the DM04.
- P Tighten the knurled nut of the coupling socket with a maximum torque of 1 Nm.

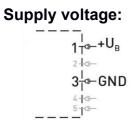
5.1 Wirings

Pinout:

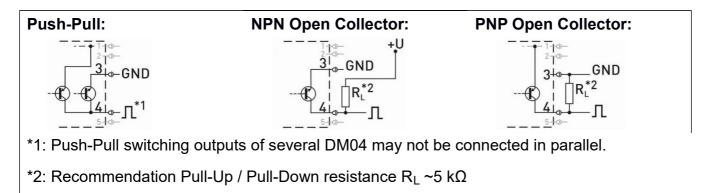
The pinout differs according to the chosen configuration of the device.



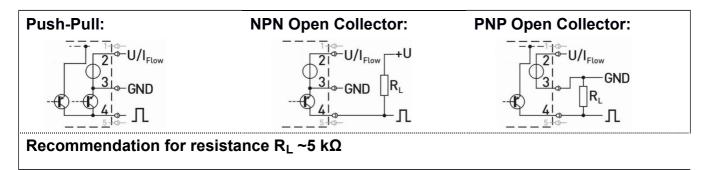
 \clubsuit Connect the connecting cable according to your version and the pinout on the type plate.



DM04 with frequency output:



Use of frequency and analogue output



6 Commissioning and measuring mode

Before switching on the DM04 for the first time, please follow the instructions in the following section.

6.1 Commissioning

Check that

- **□** the DM04 has been installed correctly and that all screw connections are sealed.
- □ the electrical wiring has been connected properly.
- □ the measuring system is vented by flushing.

6.2 Switching on and off

The DM04 has no switch and can therefore not be switched on and off independently. Switching on and off takes place via the connected supply voltage.

 \clubsuit Switch on the supply voltage.

The green LED lights up once for~1 s. The DM04 is ready and goes into measuring mode.



6.3 Measuring mode

In measuring mode, the green LED flashes proportional to the measured flow.

The human eye cannot detect the flashing any longer from a frequency of $\sim 30 \dots 40$ Hz.

grün / green / verte

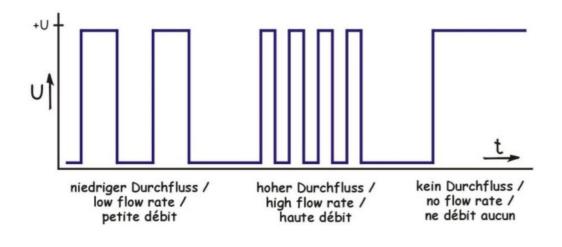
In that case the green LED seems to be lit permanently.

The following subsections only apply to devices which have the correspondent functionality.

DM04 with frequency output:

The DM04 provides according to the version a flow proportional NPN, PNP or Push-Pull square wave signal.

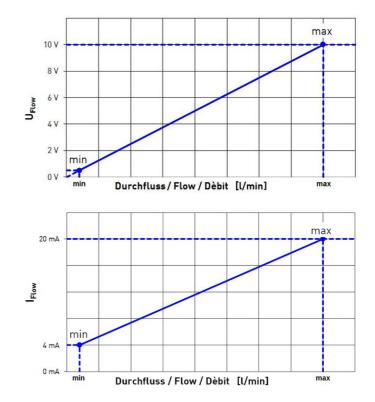
The frequency of the pulse output changes according to the flow (. Fig.).



DM04 with analogue output:

According to the configuration of the DM04, the analogue output provides a voltage or current signal.

This signal is proportional to the measured flow.



7 Maintenance and cleaning

Maintenance:

The DM04 is maintenance-free and cannot be repaired by the user. In case of a defect, the device must be replaced or sent back the manufacturer for repair.

CAUTION! Material damage!

When opening the device, critical parts or components can be damage.

Never open the device and perform any repair yourself.

Cleaning:

P

Clean the DM04 with a dry or slightly damp lint-free cloth. Do not use sharp objects or aggressive agents for cleaning.

7.1 Return shipment to the manufacturer

Due to legal requirements placed on environmental protection and occupational safety and health and to maintain the health and safety of our employees, all units returned to PKP for repair must be free of toxins and hazardous substances. That also applies to cavities in the devices. If necessary, the customer must neutralise or purge the unit before return to PKP.

Costs incurred due to inadequate cleaning of the device and possible costs for disposal and/or personal injuries will be billed to the operating company.

WARNING! Risk of injury due to insufficient cleaning!

The operating company is responsible for all damages and harm of any kind, in particular physical injuries (e.g. caustic burns or toxic contaminations), decontamination measures, disposal etc. that can be attributed to insufficient cleaning of the measuring instrument.

Comply with the instructions below before returning the unit.

The following measures must be taken before you send the unit to PKP for repair:

- Solution Clean the device thoroughly. This is of extreme importance if the medium is hazardous to health, i.e. caustic, toxic, carcinogenic or radioactive etc.
- ♥ Remove all residues of the media and pay special attention to sealing grooves and slits.
- Attach a note describing the malfunction, state the application field and the chemical/physical properties of the media.
- Please send the device well packed to PKP Prozessmesstechnik GmbH, Service Department, Borsigstraße 24, D-65205 Wiesbaden-Nordenstadt and please name us a contact person for questions regarding our service.

CAUTION! Risk of injury!

Never remove the device from a plant in operation.



Make sure that the plant is shut down professionally.

Before disassembly:

Prior to disassembly, ensure that

- □ the equipment is switched off and is in a safe and de-energised state.
- □ the equipment is depressurised and has cooled down.

Disassembly:

- \clubsuit Remove the electrical connectors.
- ✤ Remove the DM04 using suitable tools.

Disposal:

NO HOUSEHOLD WASTE!

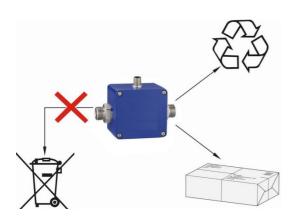
The DM04 consists of various different materials. It must not be disposed of with household waste.



✤ Take the DM04 to your local recycling plant

or

✤ send the DM04 back to your supplier or to PKP.



DM04

9 Technical data

The technical data of customised versions may differ from the data in these instructions. Please observe the information specified on the type plate.

9.1 Characteristics DM04

Туре	DM04 DN 07	DM04 DN 10	DM04 DN 20	
Measurement device charact	teristics			
Measuring range	0.530 l/min	160 l/min	5250 l/min	
Accuracy *1	±1.5% of	f reading ±0.3% of full sca	ale value	
(Frequency output)				
Repeatability *1		1%		
Output signal starting from	~0.4 l/min	~0.9 l/min	~4 l/min	
Response time (frequency / frequency + ana- logue)		< 500 ms / < 800 ms		
Flow indication	LED g	reen, flow proportional fl	ashing	
Output signal characteristics	5			
Frequency output:				
Pulse rate optional* ²	1000 pulses/l 12000 pulses/l	500 pulses/l 11000 pulses/l	100 pulses/l 1200 pulses/l	
Resolution optional* ²	1.0 ml/pulse 10000.5 ml/pulse	2.0 ml/pulse 10001 ml/pulse	10 ml/pulse 10005 ml/pulse	
Signal shape		wave signal • duty cycle NPN open collector (o.c.)		
Signal current		≤ 100 mA, current limited		
Analogue output 420 mA (op				
Signal current corresponding flow of * ³	020 l/min • 030 l/min	040 l/min • 060 l/min	0200 l/min • 0250 l/min	
maximum load		250 Ω to GND		
Analogue output 010 V (opti	onal):			
Signal voltage corresponding flow of * ³	020 l/min • 030 l/min	040 l/min • 060 l/min	0200 l/min • 0250 l/min	
Electrical characteristics				
Supply voltage		24 V _{DC} ±10%		
Current consumption	≤ 150 mA			
Electrical connection		5-pin plug M12x1		
Degree of protection (EN 60529)	IP 65	(with attached coupling so	ocket)	

*1 Test conditions: Water 23 °C at 150 $\pm 100~\mu S/cm;$ Standard pulse rate.

*2 factory setting.

*3 other ranges on request.

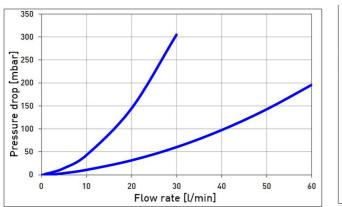
Туре	DM04 DN 07	DM04 DN 10	DM04 DN 20				
Process variables							
Medium to measure:	Wa	ter and other conductive lig	uids				
- Conductivity		> 50 µS/cm					
- Temperature		5…90 °C					
Ambient temperature		5T _{max} °C (§ 9.4)*					
Nominal diameter	DN 7	DN 10	DN 20				
Nominal pressure	PN 16						
Process connection	G ¹ ⁄ ₂ - ISO 228 male	G½ - ISO 228 male • G¾ - ISO 228 male	G1 - ISO 228 male				

* The maximum ambient temperature depends on the temperature of the medium and the wiring of the DM04.

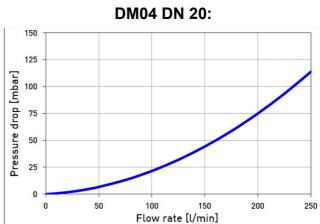
9.2 Materials table

Component	Material	Wetted component
Housing	Aluminium die casting	
Measuring tube	PEEK-GF30	X
Electrodes	Stainless steel 1.4571	X
Gaskets	EPDM • FKM (optional)	X
Process connections	Stainless steel 1.4571	X

9.3 Pressure drop



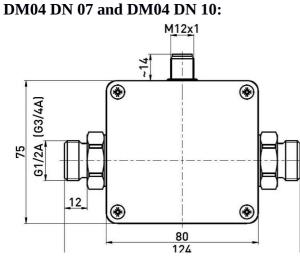
DM04 DN07 and DM04 DN 10:



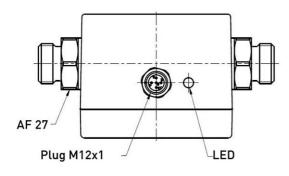
Upper limit Frequency output Frequency Ambient [°C] and analogue output Lower limit Medium [°C]

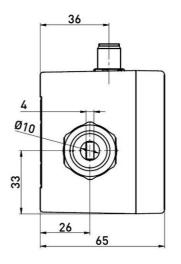
The maximum ambient temperature depends on the medium temperature and the version of the DM04.

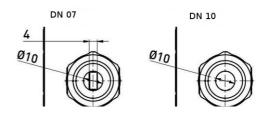
9.5 Dimensions



 $G^{3}_{4}A$ only for DM04 DN 10.

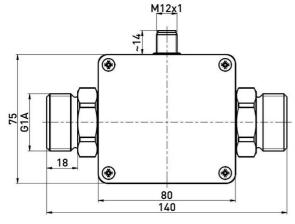


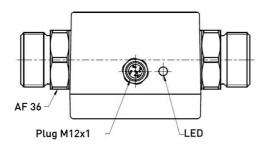


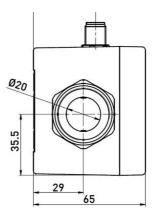


The cross section of the DM04 DN 10 does not taper to 4 mm.

DM04 20:







DM04

Compact Magnetic Inductive Flow Meter -all Metal Version-

- · for electrically conductive liquids
- regardless of viscosity, density, pressure or temperature
- virtually no pressure loss
- high measuring accuracy
- large measuring range span
- maintenance-free
- measuring range from 0...20 I/min to 0...250 I/min
- max. pressure 16 bar, max. temperature 90 °C

Description:

The magnetic inductive flow meter works without moving parts, is maintenance-free and has practically no pressure loss due to the free pipe cross-section. Measuring ranges from 0,5 to 250 l/min are available for this device.

Two output signal variants are available: Frequency output or analogue and frequency output.

Convenience:

- no moving parts, therefore the DM04 is maintenanceand wear-free.
- no components protrude into the measuring tube, thus the pressure loss is kept very small and is not greater than with a pipeline of the same length.
- the measurement is independent of temperature, viscosity, concentration and pressure under normal operating conditions
- universally applicable due to the very wide measuring span
- foreign bodies carried along in the flow and viscous media interspersed with solids are also unproblematic.
- due to the compact design and the low price the DM04 is suitable for serial applications.

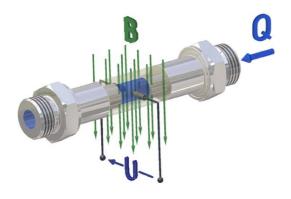




Operating Principle:

Magnetic-inductive flow measurement is based on Faraday's law of induction. The liquid to be measured (electrically conductive) flows perpendicular to a magnetic field. This induces an electrical voltage in the liquid.

This is picked up by two electrodes inserted in the measuring tube and further processed by the downstream electronics. The voltage level is proportional to the flow velocity.



Materials:

Measuring tube:	PEEK-GF30
Process connections:	stainless steel 1.4571
Electrodes:	stainless steel 1.4571
O-rings	EPDM / FKM (optional)
Housing:	Aluminum die casting

Technical Data:

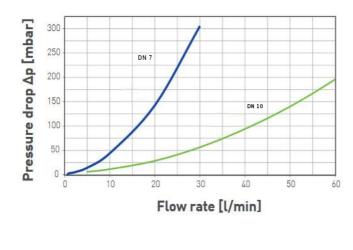
Characteristics	D = Ø 7 mm	D = Ø 10 mm	D = Ø 20 mm			
Nominal sizes	DN 7	DN 10	DN 20			
Process-		G ½ male or				
connection	G ½ male	G ¾ male	G 1 male			
Measuring range	0,530 l/min	160 l/min	5250 l/min			
Signal output	from approx. 0,4 l/min	from approx. 0,9 l/min	from approx. 4 l/min			
Acources		,				
Accuracy		asured value +/- 0,				
Repeatability	1 %					
Response time	<500 ms					
Conductivity of the medium	Min. 50 µS/cm					
T _{medium}	590 °C					
Tenvironment	570 °C					
Nominal pressure	PN 16					
Flow display	LED green, flash	es proportional to	flow rate			
Protection class	IP65					
Electrical Data	1					
El. connection	round plug M12x	/1				
Supply voltage	24 VDC (+/-10 %					
Power input	< 150 mA	5)				
Fower input	< 150 MA					
Frequency outp	ut					
Pulse rate:	1000 pulses/l (standard) factory configurable: 12000 pulses/l	500 pulses/l (standard) factory configurable: 11000 pulses/l	100 pulses/l (standard) factory configurable: 1200 pulses/l			
Disbanding:	1,0 ml/pulse (standard) factory configurable: 10000,5 ml/pulse	2,0 ml/pulse (standard) factory configurable: 10001 ml/pulse	10 ml/pulse (standard) factory configurable: 10005 ml/pulse			
Signal form:	square-wave sig scanning	square-wave signal, duty cycle 50:50, Push-Pull				
Signal current:	Max. 100 mA, cu	urrent-limited				
	Analogue output 420 mA:					
Corresponds to		040 l/min	0200 l/min			
flow rate *	or 030 l/min	or 060 l/min	or 0250 l/min			
Max. load:	250 Ω against G		0200 /// //////			
	200 se against G					
Analogue outpu	it 010 V					
Corresponds to flow rate *	020 l/min or	040 l/min or	0200 l/min or			
	030 l/min	060 l/min	0250 l/min			
ι	1	1	ı]			

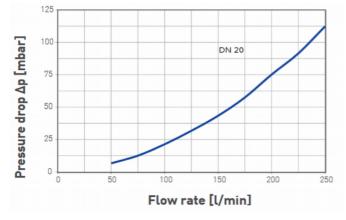
* other ranges available on request



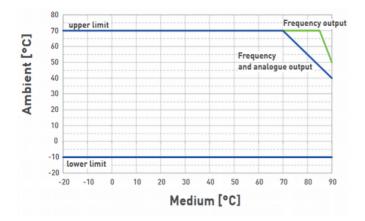
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Typical Pressure Loss:





Temperature operating limits:



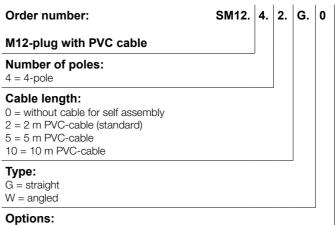
Order Code:

	DM04.						
Compact magnetic inductive flow meter -all metal version-							
Connection / inner size: 1 = G 1/2 male / DN 07 2 = G 1/2 male / DN 10 3 = G 3/4 male / DN 10 4 = G 1 male / DN 20							
Output signal: F = frequency A = frequency and analogue (420 V = frequency and analogue (010	,		-				
Measuring range DM04.1 and DM04.2 (G ½ male) 1 = 020 l/min (DN 07 only) 2 = 030 l/min (DN 07 only) 3 = 040 l/min (DN 10 only) 4 = 060 l/min (DN 10 only)	:						
DM04.3 only (G ¾ male): 5 = 040 l/min 6 = 060 l/min							
DM04.4 only (G 1 male): 7 = 0200 l/min 8 = 0250 l/min							
Mounting straps: 0 = without 1 = with					L		
Material O-ring: E = EPDM (standard) F = FKM						L	
Electrical connection: 1 = connector M12x1, 4-wire							L

0 =without

1 = please specify in plain text

Accessory Connector with Cable:



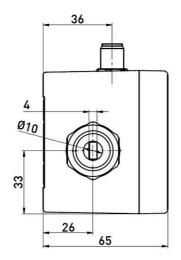
0 = without

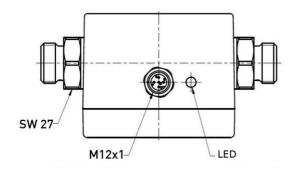
9 = please specify in plain text

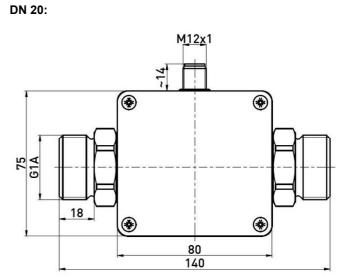


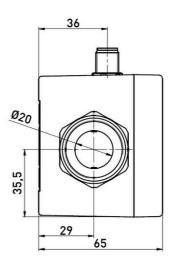
Dimensions: DN 7, DN 10:

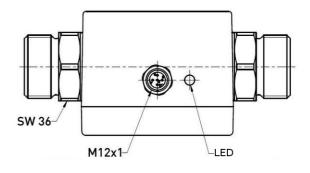
M12x1 ~14 ۲ ۲ [G3/4A] G1/2A 75 12 ۲ . 80 124













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