

# Instruction Manual DB51

# Compact mass thermal flowmeter and counter for gases



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#### I. Foreword

Dear customer,

thank you very much for deciding in favour of the DB51. Please read this installation and operation manual carefully before mounting and initiating the device and follow our advice. A riskless operation and a correct functioning of the DB51 are only guaranteed in case of careful observation of the described instructions and notes

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#### 1 Intended use

The DB51 consumption sensor is used for continuous flow measurements.

The DB51 consumption sensor is designed and constructed exclusively for the intended purpose described here and may only be used accordingly.

The user must check whether the instrument is suitable for the selected application. It must be ensured that the medium is compatible with the wetted parts. The technical data listed in the data sheet are binding.

Improper handling or operation outside the technical specifications is not permitted. Claims of any kind based on improper use are excluded.

# 2 Safety instructions



#### Please read carefully before starting the device!

Warning: Do not exceed the pressure range of 16 bar!

Observe the measuring range of the sensor!

Always observe the direction of flow when positioning the sensor!

The screwed fixture must be pressure tight.

It is absolutely necessary to avoid condensation on the sensor element or water drops in the measuring air as they may cause faulty measuring results.

The manufacturer cannot be held liable for any damage which occurs as a result of non-observance or non-compliance with these instructions. Should the device be tampered with in any manner other than a procedure which is described and specified in the manual, the warranty is cancelled and the manufacturer is exempt from liability.

The device is destined exclusively for the described application.

We offer no guarantee for the suitability for any other purpose and are not liable for errors which may have slipped into this operation manual. We are also not liable for consequential damage resulting from the delivery, capability or use of this device.

We offer you to take back the instruments of the instruments family DB51 which you would like to dispose of.

Qualified employees from the measurement and control technology branch should only carry out adjustments and calibrations.



The consumption sensor DB51 works according to the calorimetric measuring procedure.

#### Flammable gases

If this consumption sensor is used for measurement of flammable gases (e. g. natural gas and so on) we expressly would like to point out that the sensor has no DVGW admission, however, it can be used for measurements in natural gas. A DVGW admission is not mandatory.

The consumption sensor corresponds with the current state of technology and basically it can be used in any flammable and non-flammable gases.

If the sensor is used e.g. in the medium natural gas, the sensor will be adjusted for natural gas. The calibration protocol (inspection certificate) will be included in the scope of delivery.

The area outside the pipeline (ambient area of the sensor) must not be an explosive area.

The installation has to be carried out by authorized professionals.

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# 3 Instruments description

The DB51 is a compact consumption counter for compressed air and gases.

#### **Special features:**

- Optimum accuracy due to compact design
- Integrated Display showing Flow, consumption, velocity and temperature
- Input inner tube diameter via display keys
- Units free selectable. m³/h, m³/min, l/min, l/s, kg/h, kg/min, kg/s, cfm
- Modbus RTU (RS485) Interface
- Analogue output 4..20mA
- Pulse output galv. isolated.

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#### 4 Technical data

Measurement: Flow and consumption

**Reference Standard:** Standard settings ex works:

DIN 1945, ISO 1217 at 20°C and 1000 mbar

Selectable Units m³/h (Standard settings ex works)

m³/min, l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min, kg/s

**Measuring principle:** calorimetric measurement

Sensor: Pt45, Pt1000

Measuring medium: Air, gases

Operating temperature: -30 ... 80°C probe tube

-20 ... 70°C housing

Rel. humidity of the

measuring medium: < 95 % r.H. (no condensation allowed on the sensor element)

**Operating pressure:** up to 16 bar, special version PN 40 (40 bar)

Power supply: 18 to 36 VDC

Power consumption: max. 5W

**Digital output:** RS 485 (Modbus RTU)

**Analog output:** 4...20 mA (see chapter 4), max. burden < 500 Ohm

**Pulse output:** pulse output potential free (dry contact)

passive: max. 48Vdc, 150mA

1 pulse pro m<sup>3</sup> resp. pro l,

Valency adjustable with the display keys

**Accuracy:**  $\pm 1,5 \% \text{ m.v.}, \pm 0,3 \% \text{ f. s.}^*$ 

**Display:** TFT 1.8 Resolution 220 x 176

Mounting thread: R 1/4", R1/2", R3/4", R1", R 1 1/4" R1 1/2", R 2" DIN EN

10226 (ISO 7-1)

Material: Stainless steel 1.4301 / 1.4404

Version with flange DIN EN 1092-1: Stainless steel 1.4404

Protection class: IP65

\* m.v. = measured values f.s. = full scale

#### 5 Scope of delivery

1x Flow sensor DB51 with measuring section

1x Calibration certificate

1x Instruction manual

# 6 Scaling Analogue output Compressed Air

	erence during calibration)  Version	Analogue ou	tout
Description	Low Speed	Analogue ou	- 1
	Standard	_	025 l/min
DB51 with integrated 1/4" meas. section		4 20 mA =	050 l/min
	Max	4	0105 l/min
	High Speed		0130 l/min
	Low Speed		020 m³/h
DB51 with integrated 1/2" meas. section	Standard	4 20 mA =	045 m³/h
	Max		090 m³/h
	High Speed		0110 m³/h
	Low Speed		045 m³/h
DB51 with integrated 3/4" meas. section	Standard	4 20 mA =	085 m³/h
DB31 with integrated 3/4 meas, section	Max	4 20 IIIA =	0175 m³/h
	High Speed		0215 m³/h
	Low Speed		075 m³/h
DDE1 with integrated 1" mass, spetian	Standard	4 20 mA =	0145 m³/h
DB51 with integrated 1" meas. section	Max	4 20 MA =	0290 m³/h
	High Speed		0355 m³/h
	Low Speed		0140 m³/h
DB51 with integrated 1 1/4" meas.	Standard	4 20 mA =	0265 m³/h
section	Max	4 20 MA -	0530 m³/h
	High Speed		0640 m³/h
	Low Speed		0195 m³/h
DB51 with integrated 1 1/2" meas.	Standard	4 00 4	0365 m³/h
section	Max	4 20 mA =	0730 m³/h
	High Speed		0885 m³/h
	Low Speed		0320 m³/h
DD54 - White costs I Oll costs a cost	Standard	4	0600 m³/h
DB51 with integrated 2" meas. section	Max	4 20 mA =	01195m³/h
	High Speed		01450 m³/h
	Low Speed		0550 m³/h
DB51 with integrated 2 1/2" meas.	Standard		01025 m³/h
section	Max	4 20 mA =	02050m³/h
	High Speed		02480 m³/h
	Low Speed		0765 m³/h
<b>BB</b>	Standard	<b>–</b>	01420 m³/h
DB51 with integrated 3" meas. section	Max	4 20 mA =	02840m³/h
	High Speed		03440 m³/h

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# 7 Installation Description

#### 7.1 Pipe/tube requirements

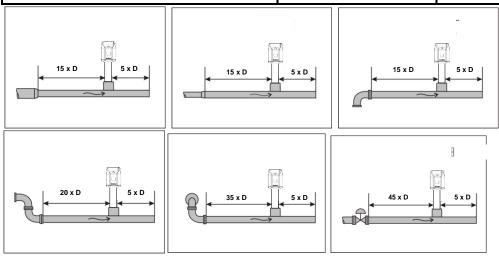
- · Correctly sized gaskets
- Correct aligned flanges and gaskets
- Diameter mismatch at the pipe junctions should be avoided but must be less than 1mm. For further information see ISO 14511
- Ensure clean pipes after installation

#### 7.2 Inlet / outlet runs

The principle of thermal Mass flow measurement is very sensitive against disturbances. Therefore, it is necessary to ensure the recommended inlet and outlet runs.

#### Table of additionally required inlet sections

Flow obstruction in front of the measuring section	Minimum length inlet section (L1)	Minimum length outlet section (L2)
Slight curve (bend < 90°)	12 x D	5 x D
Reduction (pipe narrows towards the meas. section)	15 x D	5 x D
Expansion (pipe expands towards the meas. section)	15 x D	5 x D
90° bend or T-piece	15 x D	5 x D
2 bends á 90° on one level	20 x D	5 x D
2 bends á 90° 3-dimensional change of direction	35 x D	5 x D
Shut-off valve	45 x D	5 x D



The respective minimum values required are indicated here. If it is not possible to observe the stipulated equalising sections, considerable deviations in the measuring results must be expected.

#### Attention:

The dimensions of the DB51 consumption counter measuring sections do not fullfill the required minimum lengths of the input and outlet runs.

Please ensure recommended in - and outlet distances, dimensions for measuring sections see page 12 and 13.

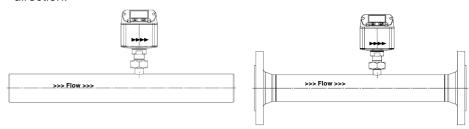
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#### 7.3 Installation of DB51

The sensor DB51 is pre-supplied with the measuring section.

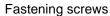


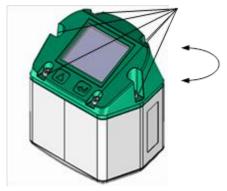
- An installation at customer site is only allowed in the unpressurized state of the system
- It has to be checked whether the VA520 is correctly installed in the measuring section, the flow direction arrows must point in the same direction.



- The connecting nut is tightened to a torque of 25 -30 Nm.
- Tightness of the connection must be checked and ensured

#### 7.4 Display head Position





The Position of the Display head is twistable by 180 e.g. in case of reverse flow direction.

For this purpose the 6 fastening screws are to be released and the display head rotated 180°.

#### Caution:

It must be ensured that the connection plugs are still plugged and the gasket is installed correctly.

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# 8 Flow measuring ranges

#### 8.1 Flow for different gases

		1/4"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 ½"	3"
		Analog output 20mA								
		l/min	[m³/h]							
Reference DIN1945/ ISO 1217: 20°C, 1000 mbar (Reference during calibration)										
	Low Speed	25	20	45	75	140	195	320	550	765
	Standard	50	45	85	145	265	365	600	1025	1420
Air	Max	105	90	175	290	530	730	1195	2050	2840
	High Speed	130	110	215	355	640	885	1450	2480	3440
Adjustment to DI	N 1343: 0°C, 10°	13,25 mb	ar				<u> </u>			
	Low Speed	25	20	40	70	130	180	295	505	705
	Standard	50	40	80	135	240	335	550	945	1305
Air	Max	100	80	160	270	485	670	1100	1885	2610
	High Speed	120	100	195	325	590	815	1330	2280	3165
	Low Speed	45	35	75	120	220	305	505	865	1200
Argon	Standard	85	70	135	230	415	570	935	1605	2225
(Ar)	Max	170	140	275	460	830	1140	1870	3205	4440
	High Speed	205	170	335	555	1005	1385	2265	3880	5380
	Low Speed	25	20	45	75	140	195	320	545	760
Carbon dioxide	Standard	50	45	85	145	260	360	590	1015	1405
(CO <sub>2</sub> )	Max	105	90	175	290	525	720	1185	2030	2810
	High Speed	130	105	210	350	635	875	1430	2455	3405
	Low Speed	25	20	40	70	130	180	295	505	705
Nitrogen	Standard	50	40	80	135	240	335	550	945	1305
(N <sub>2</sub> )	Max	100	80	160	270	485	670	1100	1885	2610
	High Speed	120	100	195	325	590	815	1330	2280	3165
	Low Speed	25	20	45	75	135	185	305	525	730
Oxygen f	Standard	50	40	80	140	250	345	570	980	1355
(O <sub>2</sub> )	Max	100	85	165	280	505	695	1140	1955	2710
	High Speed	125	105	205	340	610	845	1380	2365	3280
	Low Speed	25	20	45	75	140	190	315	540	750
Nitrous oxide	Standard	50	40	85	140	260	355	585	1005	1395
(N <sub>2</sub> O)	Max	105	85	170	285	520	715	1170	2010	2785
	High Speed	125	105	210	345	630	865	1420	2435	3375
	Low Speed	15	15	25	45	85	115	190	325	450
Natural gas	Standard	30	25	50	85	155	215	355	605	840
(NG)	Max	60	50	105	170	310	430	705	1210	1680
	High Speed	75	65	125	210	380	520	855	1465	2035

Other gases on request

#### Please note:

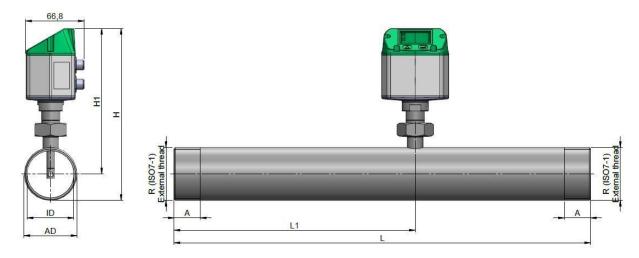
The consumption sensor corresponds with the current state of technology and basically it can be used in any flammable and non-flammable gases.

If this consumption sensor is used for measurement of flammable gases (e.g. natural gas and so on) we expressly would like to point out that the sensor has no DVGW admission, however, it can be used for measurements in natural gas. A DVGW admission is not mandatory.

The area outside the pipeline (ambient area of the sensor) must not be an explosive area.

# 9 Dimensions

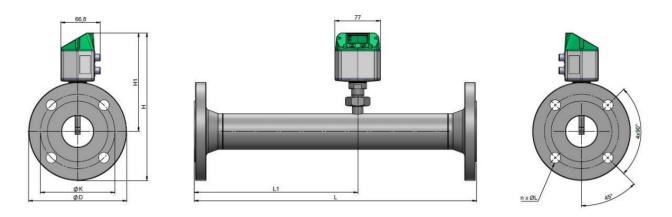
## 9.1 With measurement section and screw-in thread



	Pipe size	AD / ID (mm)	L (mm)	L1 (mm)	H (mm)	H1 (mm)	R	A (mm)
DB51 1/4"	DN 8	13,7 / 8,5	194	137	176,6	166,3	R 1/4"	15
DB51 1/2"	DN 15	21,3 / 16,1	300	210	177,0	166,3	R 1/2"	20
DB51 3/4"	DN 20	26,9 / 21,7	475	275	179,8	166,3	R 3/4"	20
DB51 1"	DN 25	33,7 / 27,3	475	275	183,2	166,3	R 1"	25
DB51 1 1/4"	DN 32	42,4 / 36,0	475	275	187,5	166,3	R 1 1/4"	25
DB51 1 1/2"	DN 40	48,3 / 41,9	475	275	190,5	166,3	R 1 1/2"	25
DB51 2"	DN 50	60,3 / 53,1	475	275	196,5	166,3	R 2"	30

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# 9.2 With measurement section and flange (Material stainless steel 1.4404):

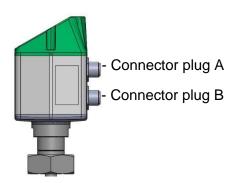


		Flange DIN EN 1092-1							
	Pipe size	AD/ID (mm)	L (mm)	L1 (mm)	H (mm)	H1 (mm)	Ø D in mm	Ø K in mm	nxØL in mm
DB51 1/2"	DN 15	21,3 / 16,1	300	210	213,8	166,3	95	65	4 x 14
DB51 3/4"	DN 20	26,9 / 21,7	475	275	218,8	166,3	105	75	4 x 14
DB51 1"	DN 25	33,7 / 27,3	475	275	223,8	166,3	115	85	4 x 14
DB51 1 1/4"	DN 32	42,4 / 36,0	475	275	263,3	166,3	140	100	4 x 18
DB51 1 1/2"	DN 40	48,3 / 41,9	475	275	2 40,7	166,3	150	110	4 x 18
DB51 2"	DN 50	60,3 / 53,1	475	275	248,2	166,3	165	125	4 x 18
DB51 2 1/2"	DN 65	76,1 / 68,9	475	275	268,2	175,7	185	145	8 x 18
DB51 3"	DN 80	88,9 / 80,9	475	275	275,7	175,7	200	160	8 x 18

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# 10 Electrical wiring

### 10.1 Modbus RTU, 4...20mA, Pulse or MBus



**Attention:** Not required connections NC must not be connected to a voltage and/or to protection earth. Cut and insulate cables.

	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5
Connector plug A	+VB	RS 485 (A) RS 485 (+)	-VB	RS 485 (B) RS 485 (-)	l+ 420 mA
Connector plug B Pulse output (standard)	NC	GND	DIR	Pulse galv. isolated	Pulse gavl. isolated
Connector plug B Option MBus	NC	GND	DIR	MBus	MBus
Colours pulse cables 0553 0106 (5 m) 0553.0107 (10 m)	brown	white	blue	black	grey

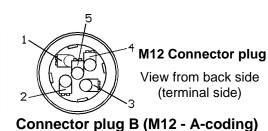
#### Legend:

-VB	Negative supply voltage 0 V			
+VB	Positive supply voltage 1836 VDC smoothed			
I +	Current signal 420 mA – selected measured signal			
RS 485 (A) RS 485 (B)	Modbus RTU A / Modbus RTU (+) Modbus RTU B / Modbus RTU (-)			

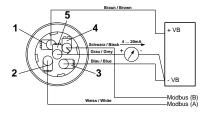
Pulse	Pulse for consumption
NC	Must not be connected to a voltage and/or to protection earth. Please cut and isolate cables.
MBus	MBus (reverse polarity protected)

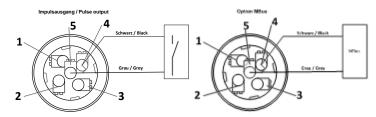
If no connection cable/ pulse cable is ordered the sensor will be supplied with a M12 connector plug. The user can connect the supply and signal cables as indicated in the connection diagram.





#### Connector plug A (M12 - A-coding)





**Remark**: If the sensor is placed at the end of the Modbus system a termination is required. The sensors have an internal switchable termination, therefore the 6 fastening screws from the lid are to be released and set the internal DIP Switch to "On". It must be ensured that the connection plugs are still plugged and the gasket is installed correctly, see also chapter 4.1.

Alternatively, a 120R resistor can be installed in the plug between pin 2 and pin 4.

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#### 10.2 Ethernet (optional PoE)



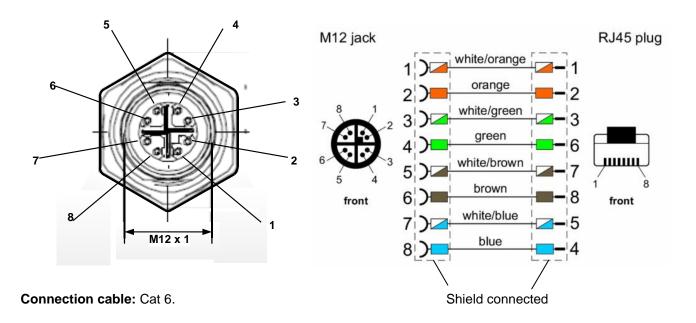
#### Connector plug B

M12 x-coded 8 pole

Data LINES: 1,2 und 3,4 PoE LINES: 5,6 und 7,8

# Connection cable

M12 x-coded to RJ45



#### Remark:

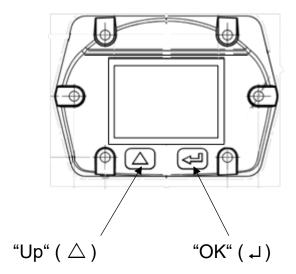
VA520 Power Classification acc. IEEE 802.3af: Class 2 (3,84W - 6,49W)

\*PoE: Power over Ethernet

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# 11 Operation

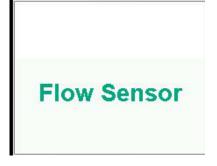
**Remark:** Only for version with display



The operation of the DB51 is done by the two capacitive key buttons Up  $(\triangle)$  and Enter  $(\ldot)$ 

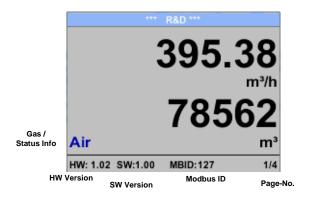
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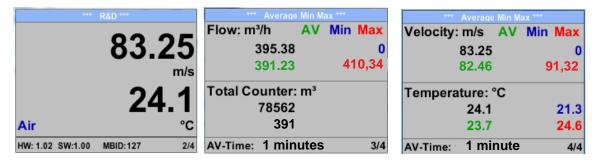
#### 11.1 Initialization



After switching on the DB51, the initialized screen is displayed followed by the main menu.

#### 11.2 Main menu





AV-Time (Period for average value calculation) could be changed under Sensor Setup.-Advanced- AV-Time

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#### 11.3 Settings

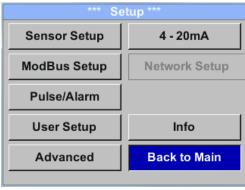
The settings menu could accessed by pressing the key "OK".

But the access to the *settings menu* is password protected.





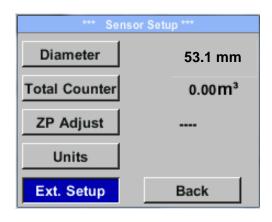
Factory settings for password at the time of delivery: 0000 (4 times zero). If required the password could be changed at Setup-User setup-Password.



Selection of a menu item or to change a value is done with the key  $\Delta$  ", a final move to the chosen menu item or takeover of the value change needs the confirmation by pressing the key "OK"

#### 11.3.1 Sensor Setup

Setup → Sensor Setup



For changes, first select the menu item with key " ... " and then confirm it with "OK".

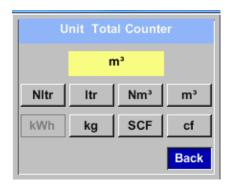
#### 11.3.1.1 Input / change tube diameter

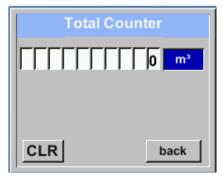
For DB51 not adjustable (suspended) as voted on included measuring section with corresponding pipe diameter.

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#### 11.3.1.2 Input / change consumption counter

#### Setup → Sensor Setup→ Total Counter → Unit button





In order to change, e.g. the unit, first select by pressing key  $\_\triangle$  "the button "Unit" and then key "OK".

Select with the key  $, \triangle$  "the correct unit and then confirm selection by pressing 2x, OK".

Entering / changing the consumption counter via button " $\Delta$ ", select the respective position and activate the position with the "OK" button.

By pressing " $\triangle$ " the position value is incremented by 1. Complete with "OK" and activate next number position.

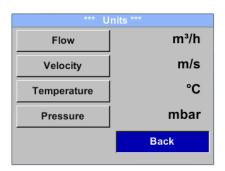
Confirm entry by pressing "OK".

#### Important!

When the counter reach 100000000 m³ the counter will be reset to zero.

#### 11.3.1.3 Definition of the units for flow, velocity, temperature and pressure

Setup → Sensor Setup → Units



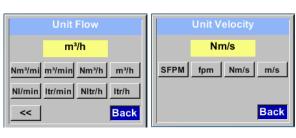
To make changes to the unit for the respective measurement value, first select by pressing  $_{,,}\Delta$  " the field of the "measurement value" and activate "it with "OK".

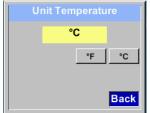
Selection of the new unit with "△"

In case the quantity of units selectable are not presentable on one page, pleas move to next page by pressing "<<".

Confirm selection by pressing 2x "OK".

Procedure for all 4 measurement variables is analogous.







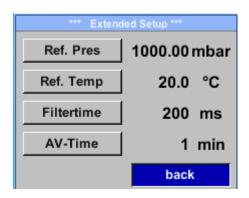
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#### 11.3.1.4 Definition of the reference conditions

Here can be defined the desired measured media reference conditions for pressure and temperature and times for the filter and averaging.

- Factory pre-setting for reference temperature and reference pressure are 20 °C, 1000 hPa
- All volume flow values (m³/h) and consumption values indicated in the display are related to 20 °C and 1000 hPa (according to ISO 1217 intake condition)
- Alternatively 0 °C and 1013 hPa (=standard cubic meter) can also be entered as a reference.
- Do not enter the operation pressure or the operation temperature under reference conditions!

Setup → Sensor Setup → Advanced

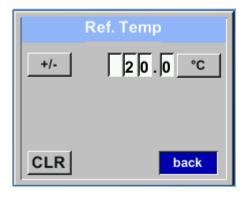


To make changes, first select a menu with button  $,\Delta''$  and confirm selection by pressing ,OK''.

Setup → Sensor Setup → Advanced → Ref.Pref



Setup → Sensor Setup→ Advanced → Ref.Temp



In order to change, e.g. the unit, first select by pressing key  $_{n}\triangle$  "the field "Units" and then key " $_{O}K$ ".

Select with the key  $, \triangle$  "the correct unit and then confirm selection by pressing 2x, OK".

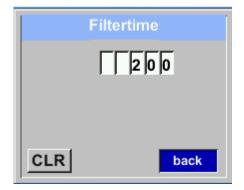
Input / change of the value by selecting the respective position with button " $\triangle$ "and entering by pressing button "OK".

By pressing  $,\Delta''$  the position value is incremented by 1. Complete with "OK" and activate next number position.

Procedure for changing the reference temperature is the same.

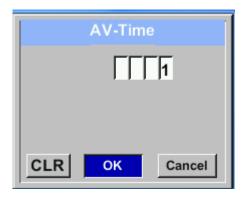
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Setup → Sensor Setup→ Advanced → Filtertime



Under item "Filtertime" " an attenuation can be defined.
Input values of 0 -10000 in [ms] are possible

Setup → Sensor Setup→ Advanced → AV-Time



The time period for averaging can be entered here.

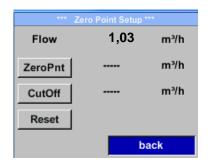
Input values of -1440 1 [minutes] are possible.

For average values see display window 3 + 4

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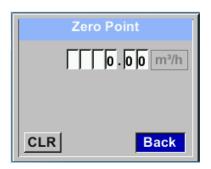
#### 11.3.1.5 Setting of Zero point and Low-flow cut off

#### Setup → Sensor Setup→ ZP Adjust



To make changes, first select a menu with button  $,\Delta''$  and confirm selection by pressing ,OK''.

Setup → Sensor Setup → ZP Adjust → ZeroPnt



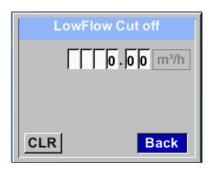
When, without flow, the installed sensor shows already a flow value of > 0 m<sup>3</sup>/h herewith the zero point of the characteristic could be reset.

For an input / change of the value select with the button " $\Delta$ " the respective number position and activate it with "OK".

By pressing  $\_\Delta$ " the position value is incremented by 1. Confirm the input with  $\_OK$ " and activate next number position.

Leave menu with button "Back"

Setup → Sensor Setup → ZP Adjust → CutOff



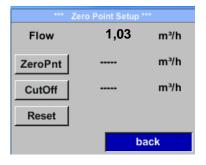
With the low-flow cut off activated, the flow below the defined "LowFlow Cut off" value will be displayed as 0 m³/h and not added to the consumption counter.

For an input / change of the value select with the button " $\Delta$ " the respective number position and activate it with "OK".

By pressing " $\triangle$ " the position value is incremented by 1. Confirm the input with "OK" and activate next number position.

Leave menu with button "Back"

Setup  $\rightarrow$  Sensor Setup  $\rightarrow$  ZP Adjust  $t \rightarrow$  Reset



By selection of "Reset" all settings for "ZeroPnt" and. "CutOff" are reset.

Menu item to be select with button  $,\Delta''$  and confirm the reset with ,OK''.

Leave menu with button "Back"

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#### 11.3.2 Modbus settings

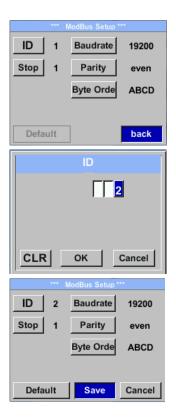
#### 11.3.2.1 Modbus RTU Setup

The Flow sensors DB51 comes with a Modbus RTU Interface. Before commissioning the sensor the communication parameters

Modbus ID, Baudrate, Parity und Stop bit

must be set in order to ensure the communication with the Modbus master.

#### Settings → Modbus Setup



For changes, e.g. the sensor ID, first select by pressing key  $\_\Delta$ " the field "ID" and then key "OK".

Select the desired position by pressing the ">" and select with "OK" button.

Change values by pressing the  $,\Delta$  "values takeover by pressing "OK".

Inputs for baud rate, stop bit and parity is done analogue.

By means of the button "Byte Order" it is possible to change the data format (Word Order). Possible formats are "ABCD" (Little Endian) and "CDAB" (Middle Endian)

Saving the changes by pressing "Save", therefore select it with key  $,\triangle$ " and then confirm it with "OK".

**Default values out of factory:** Modbus ID:

Baud rate: 19200 Stop bit: 1 Parity: even Byte Order: ABCD

**Remark**: If the sensor is placed at the end of the Modbus system a termination is required. The sensors have an internal switchable termination, therefore the 6 fastening screws from the lid are to be released and set the internal DIP Switch to "On".



Alternatively, a 120R resistor can be installed in the plug between pin 2 and pin 4.

It must be ensured that the connection plugs are still plugged and the gasket is installed correctly, see also chapter 4.5.

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#### 11.3.2.2 Modbus TCP (Optional)

The Flow sensors DB51 comes optional with a Modbus TCP Interface (HW Interface: M12 x 1 X-coded connector).

Device supports with this option the Modbus TCP protocol for communication with SCADA systems. TCP port is set to 502 by default. Port can be changed at the sensor.

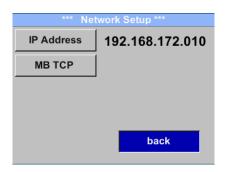
Modbus device address (Unit Identifier) can be set in the range of 1- 255. Specification and description of the Modbus protocol is free to download on: <a href="https://www.modbus.org">www.modbus.org</a>.

#### Supported Modbus commands (functions):

Function Code 3 (Read holding register)
Function code 16 (Write multiple registers)

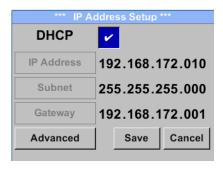
For more details, please see VA 5xx Modbus RTU\_TCP Installation V1.04

#### Settings → Network Setup



#### 11.3.2.2.1 Network Setup DHCP

#### Settings → Network Setup Settings → IP Address



Here you can set up and made a connection, with or without *DHCP*, to a computer.

#### Remark:

With activated DHCP the automatic integration of the sensor in an existing network is possible, without a manual configuration.

Storing of settings by pressing "Save"

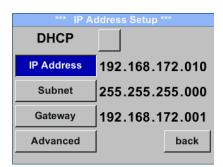
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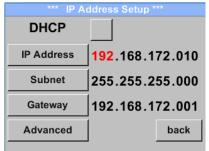
#### 11.3.2.2.2 Network Settings static IP

Settings → Network Setup Settings → IP Address → IP Address

Settings → Network Setup Settings → IP Address → Sub Net

Settings → Network Setup Settings → IP Address → Gateway







For manual (static) IP, the "IP Address", "Subnet" and "Gateway" selection keys must be selected and activated with "OK".

The first data field of the selection, in this case the IP address, is then marked (red).

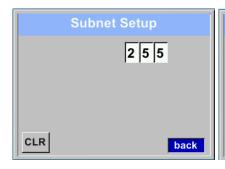
Confirm with "OK" the corresponding input menu is opened.

By means of ">", the next data field is changed.

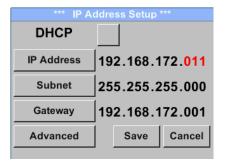
Select the desired position with the ">" key and activate it with the "OK" key.

Change the values with the ">" key, and accept the values with the "OK" key.

Procedure for "Subnet" and "Gateway" is analogous.





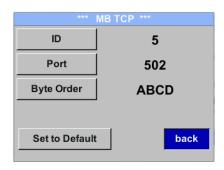


Store the settings by "Save"

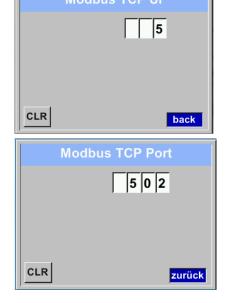
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#### 11.3.2.2.3 Modbus TCP Settings

#### Settings → Network Setup Settings → IP Address → MB TCP



Settings → Network Setup Settings → IP Address → ID
Settings → Network Setup Settings → IP Address → Port



For changes, e.g. the sensor ID, first select by pressing key ">" the field "ID" and then key "OK". Select the desired position by pressing the ">" and select with "OK" button. Change values by pressing the ">" values takeover by pressing "OK". Input for the port is done analogue. By means of the button "Byte Format" it is possible to change the data format (Word Order). Possible formats are "ABCD" (Little Endian) and "CDAB" (Middle Endian) Saving the changes by pressing "Save", therefore select it with key ">" and then confirm it with "OK". Reset to the default settings by activating "Set to Default"-

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## 11.3.2.3 Modbus Settings (2001...2005)

Modbus Register	Register Address	No.of Byte	Data Type	Description	Default Setting	Read Write	Unit /Comment
2001	2000	2	UInt16	Modbus ID	1	R/W	Modbus ID 1247
2002	2001	2	UInt16	Baud rate	4	R/W	0 = 1200 1 = 2400 2 = 4800 3 = 9600 4 = 19200 5 = 38400
2003	2002	2	UInt16	Parity	1	R/W	0 = none 1 = even 2 = odd
2004	2003	2	UInt16	Number of Stop bits		R/W	0 = 1 Stop Bit 1 = 2 Stop Bit
2005	2004	2	UInt16	Word Order	0xABCD	R/W	0xABCD = Big Endian 0xCDAB = Middle Endian

#### 11.3.2.4 Values Register (1001 ...1500)

11.5.2.4 Values Register (1001 1500)							
Modbus Register	Register Address	No.of Byte	Data Type	Description Description		Read Write	Unit /Comment
1101	1100	4	Float	Flow in m³/h		R	
1109	1108	4	Float	Flow in Nm³/h		R	
1117	1116	4	Float	Flow in m³/min		R	
1125	1124	4	Float	Flow in Nm³/min		R	
1133	1132	4	Float	Flow in ltr/h		R	
1141	1140	4	Float	Flow in Nltr/h		R	
1149	1148	4	Float	Flow in ltr/min		R	
1157	1156	4	Float	Flow in Nltr/min		R	
1165	1164	4	Float	Flow in ltr/s		R	
1173	1172	4	Float	Flow in Nltr/s		R	
1181	1180	4	Float	Flow in cfm		R	
1189	1188	4	Float	Flow in Ncfm		R	
1197	1196	4	Float	Flow in kg/h		R	
1205	1204	4	Float	Flow in kg/min		R	
1213	1212	4	Float	Flow in kg/s		R	
1221	1220	4	Float	Flow in kW		R	

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Modbus Register	Register Address	No.of Byte	Data Type	Description	Default	Read Write	Unit /Comment
1269	1268	4	UInt32	Consumption m³ before comma	x R		
1275	1274	4	UInt32	Consumption Nm³ before comma	х	R	
1281	1280	4	UInt32	Consumption ltr before comma	х	R	
1287	1286	4	UInt32	Consumption Nltr before comma	х	R	
1293	1292	4	UInt32	Consumption of before comma	х	R	
1299	1298	4	UInt32	Consumption Ncf before comma	х	R	
1305	1304	4	UInt32	Consumption kg before comma	х	R	
1311	1310	4	UInt32	Consumption kWh before comma	х	R	
1347	1346	4	Float	Velocity m/s			
1355	1354	4	Float	Velocity Nm/s			
1363	1362	4	Float	Velocity Ft/min			
1371	1370	4	Float	Velocity NFt/min			
1419	1418	4	Float	GasTemp °C			
1427	1426	4	Float	GasTemp °F			

#### Remark:

• For DS400 / DS 500 / Handheld devices - Modbus Sensor Datatype

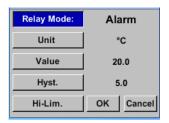
"Data Type R4-32" match with "Data Type Float"

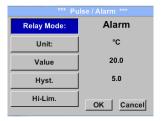
 For more additional Modbus values please refer to VA5xx\_Modbus\_RTU\_Slave\_Installation\_1.09\_EN.doc

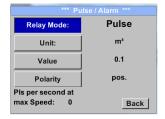
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#### 11.3.3 Pulse /Alarm

#### Setup → Sensor Setup → Pulse/ Alarm







The galvanically isolated output can be defined as pulse- or alarm output.

Selection of field "Relay Mode" with key "△" and change modus by pressing key "OK".

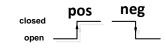
For alarm output following units could be chosen: kg/min, cfm, ltr/s, m³/h, m/s, °F, °C and kg/s.

"Value" defines the Alarm value, "Hyst." defines the desired hysteresis and with "Hi-Lim" or. "Lo-Lim" the alarm settings when the alarm is activated

Hi-Lim: Value over limit Lo-Lim: Value under limit

For the pulse output following units could be chosen: kg, cf, ltr and m³. The pulse value definition to be done in menu "*Value"* . Lowest value is depending on max. flow of sensor and the max frequency of pulse output of 50Hz.

With "Polarity" the switching state could be defined. Pos. =  $0 \rightarrow 1$  neg.  $1 \rightarrow 0$ 



#### 11.3.3.1 **Pulse output**

The maximum frequency for pulse output is 50 pulses per second (50Hz). The Pulse output is delayed by 1 second.

Pulse value	[m³ /h]	[m³/min]	[l/min]
0.1 ltr / Pulse	18	0,3	300
1ltr / Pulse	180	3	3000
0.1m <sup>3</sup> / Pulse	18000	300	300000
1 m³ / Pulse	180000	3000	3000000

Table 1 Maximum flow for pulse output

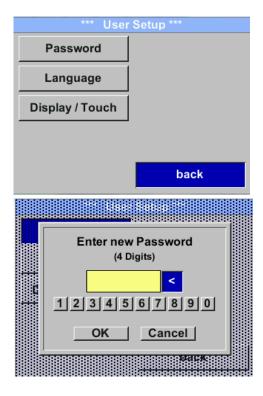
Entering pulse values that are not allow a presentation to the full scale value, are not allowed. Entries are discarded and error message displayed.

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#### 11.3.4 User Setup

#### 11.3.4.1 Password

Settings → UserSetup → Password



To make changes, first select a menu with button  $\_\Delta$  and confirm selection by pressing  $\_OK$ .

It is possible to define a password. The required password length is 4 digits. Please select with button  $\_\Delta$ " a figure and confirm it with  $\_OK$ ". Repeat this 4 times.

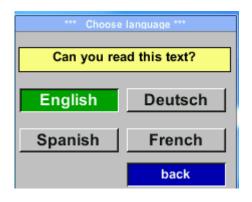
With  $,\Delta''$  the last figure could be deleted. Password input have to be inserted twice.

Confirmation of input/password by pressing "OK".

Factory settings for password at the time of delivery: 0000 (4 times zero).

#### 11.3.4.2 Language

Settings → UserSetup → Language



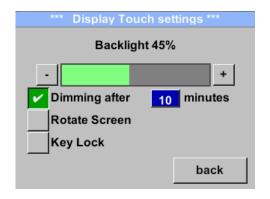
Currently 4 languages have been implemented and could be selected with button " $\Delta$ "

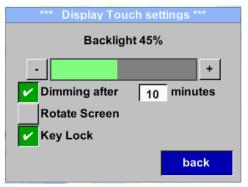
Change of language by confirming with "OK". Leaving the menu with button "back".

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#### 11.3.4.3 Display / Touch

#### Settings → UserSetup → Display / Touch





With the button "-" and with button "+" it is possible to adjust the backlight / display brightness. The actual / adjusted backlight brightness is showed in the graph "Backlight."

By activation "Dimming after" and entering a time a display dimming could be set.

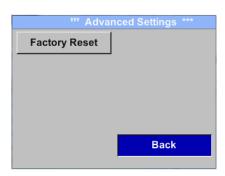
With "Rotate Screen" the display information could be rotated by 180°.

By activation of "Key Lock" the operation of the sensor locked.

Unlocking the keyboard is only possible by restarting the sensor and calling the operating menu within the first 10s. To do this, use the "OK" button to enter the operating menu during this period

#### 11.3.5 Advanced

#### Settings→ Advanced

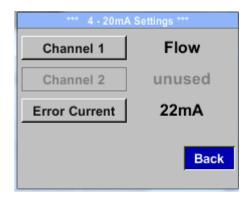


By pressing "Factory Reset" the sensor is set back to the factory settings.

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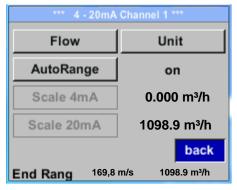
#### 11.3.6 4 -20mA

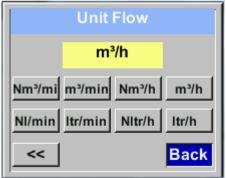
#### Settings → 4-20mA

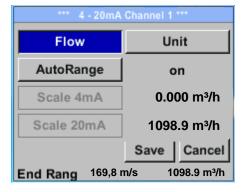


To make changes, first select a menu with button  $\_\Delta$ " and confirm selection by pressing  $\_OK$ ".

#### Settings → 4-20mA → Channel 1







The 4-20 mA Analogue output of the Sensor DB51 can be individually adjusted.

It is possible to assign following values "Temperature", "Velocity" und "Flow" to the channel CH 1.

To make changes, first select the value item with button  ${}_{n}\Delta^{n}$  and confirm

Moving between the different measurements values or to deactivate the 4-20mA with setting to "unused" by pressing "OK".

To the selected measurement value a corresponding / appropriate unit needs to be defined. Select "Unit" with " $\Delta$ " and open menu with "OK".

Select required unit with  $_{n}\Delta^{"}$  and take over by pressing  $_{n}$ OK".

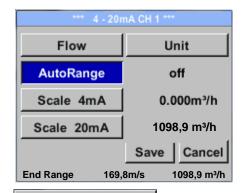
Here e.g. for the measurement value Flow, procedure for the other measurements values is analog.

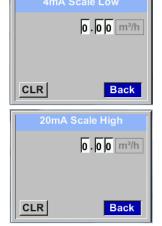
For saving the changes done press button "Save" to discard the changes press button "Cancel".

Leaving the menu with "Back".

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#### Settings → 4-20mA → Channel 1 → AutoRange





The scaling of the 4-20mA channel can be done automatically "Auto Range = on" or manual "AutoRange = off".

With button " $\Delta$ " select the menu item "AutoRange" select with "OK" the desired scaling method. (Automatically or manually)

In case of AutoRange = off with "Scale 4mA" und "Scale 20mA" the scale ranges needs to be defined.

Select with button " $\triangle$ " the item "Scale 4mA" or "Scale 20mA" and confirm with "OK".

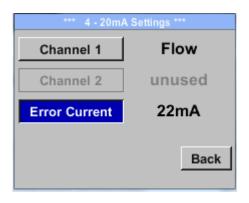
Input of the scaling values will be analogous as described before for value settings.

Using "CLR" clears up the complete settings at once.

For "Auto on", the max. scaling is calculated based on the inner tube diameter, max. measurement range and the reference conditions settings.

Takeover of the inputs with "Save" and leaving the menu with "Back".

#### Settings → 4-20mA → Error Current



This determines the output in case of an error at the analog output.

- 2 mA Sensor error / System error
- 22 mA Sensor error / System error
- None Output according Namur (3.8mA 20.5 mA)
   4mA to 3.8 mA Measuring range under range
   20mA to 20.5 mA Measuring range exceeding

To make changes first select a menu item "Current Error" with button  $\_\Delta$ " and then select by pressing the  $\_OK$ " the desired mode

For saving the changes done press button "Save" to discard the changes press button "Cancel".

Leaving the menu with "Back".

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#### 11.3.7 DB51 Info

#### Settings → Info



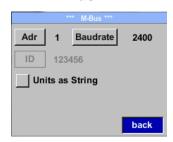


Here you get a brief description of the sensor data incl. the calibration data.

Under *Details*, you are able to see in addition the calibration conditions.

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#### 11.4 MBus





The Sensor offers two possibilities for coding the Value Information Field (VIF).

- Primary VIF (The units and multiplier correspond to MBus specification 4.8 chapter 8.4.3
- Plain text VIF ((units are transmitted as ASCCII characters. So units that are not included in MBus specification chapter 8.4.3 are possible

Switch to Plain Text VIF by activation of "Units as String".

#### 11.4.1 Default Settings communication

Primary Address\*: 1

ID: Serial number of Sensor

Baud rate\*: 2400

Medium\*: depending on medium (Gas or Compressed Air)

Manufacturer ID: CSI

VIF coding: Primary VIF

Both addresses, Primary address and ID, could be automatic searched in the M-Bus system.

#### 11.4.2 Default values transmitted

Value 1 with [Unit]\*: Consumption [m³]

Value 2 with [Unit]\*: Flow [m³/h] Consumption [m³]

Value 3 with [Unit]\*: Gas temperature [°C]

\*All Values could be changed / preset in production

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# 12 Status / Error messages

#### 12.1 Status messages

#### CAL

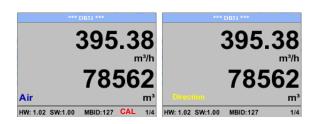
On the part of PKP Prozessmesstechnik GmbH a regular re-calibration is recommended, see chapter 13. At delivery, the date at which the next recalibration is recommended is internally entered. When this date is reached, a message appears in the display with the status message "*CAL"*.

**Note:** The measurement will continue without interruption or restriction.

#### Direction

When used in conjunction with a direction switch VA409, the status message "Direction" is displayed in case of opposite flow direction and no measurement may take place.

#### Status messages:



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#### 12.2 Error messages

#### Low Voltage

If the supply voltage is less than 11V, the warning message "Low Voltage" is displayed. This means that the sensor can no longer work / measure correctly and thus there are none measured values for flow, consumption and speed are available.

#### Heater Error

The error message "Heater Error" occurs in case of failure of the heating sensor.

#### Internal Error

In the case of this message "Internal Error", the sensor has an internal read error on e.g. EEProm, AD converter etc. detected.

#### Temp out of Range

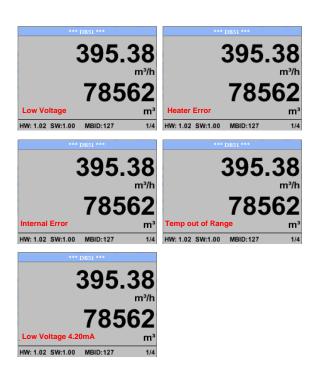
At media temperatures outside the specified temperature range, the status message "*Temp out of Range"* occurs.

This temperature overshoot leads to incorrect measurement values (outside the sensor specification).

#### Low Voltage 4-20mA

For sensors with a galvanically isolated 4-20mA output, a min. Supply voltage of 17.5V is required. If this value is undershot, the error message **"Low Voltage 4-20mA"** is displayed.

#### Error messages:



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#### 13 Maintenance

The sensor head should be checked regularly for dirt and cleaned if necessary. Should dirt, dust or oil accumulate on the sensor element, a deviation will occur in the measuring value. An annual check is recommended. Should the compressed air be heavily soiled this interval must be shortened.

# 14 Cleaning of the sensor head

The sensor head can be cleaned by carefully moving it in warm water with a small amount of washing-up liquid. Avoid physical intervention on the sensor (e.g. using a sponge or brush). If soiling cannot be removed, service and maintenance must be carried out by the manufacturer.

#### 15 Re-Calibration

If no customer specifications are given then we recommend to carry out calibration every 12 months. For this purpose the sensor must be sent to the manufacturer.

# 16 Spare parts and repair

For reasons of measuring accuracy spare parts are not available. If parts are faulty, they must be sent to the supplier for repair.

If the measuring device is used in important company installations, we recommend keeping a spare measuring system ready.

#### 17 Calibration

According to DIN ISO certification of the measuring instruments we recommend to calibrate and if applicable to adjust the instruments regularly from the manufacturer. The calibration intervals should comply with your internal specification. According to DIN ISO we recommend a calibration interval of one year for the instrument DB51.

On request and additional payment, calibration-certificates could be issued. The precision is given due to use DKD-certified flow meters and verifiable

# 18 Warranty

If you have reason for complaint we will of course repair any faults free of charge if it can be proven that they are manufacturing faults. The fault should be reported immediately after it has been found and within the warranty time guaranteed by us. Excluded from this warranty is damage caused by improper use and non-adherence to the instruction manual.

The warranty is also cancelled once the instrument has been opened - as far as this has not been mentioned in the instruction manual for maintenance purposes - or if the serial number in the instrument has been changed, damaged or removed.

The warranty time for the DB51 is 12 months. If no other definitions are given the accessory parts have a warranty time of 6 months. Warranty services do not extend the warranty time.

If in addition to the warranty service necessary repairs, adjustments or similar are carried out the warranty services are free of charge but there is a charge for other services such as transport and packaging costs. Other claims, especially those for damage occurring outside the instrument, are not included unless responsibility is legally binding.

#### After sales service after the warranty time has elapsed

We are of course there for you even after the warranty time has elapsed. In case of malfunctions, please send us the instrument with a short-form description of the fault. Please do not forget to indicate your telephone number so that we can call you in case of any questions.

# **DB51**

**Compact Thermal Mass Flowmeter and Counter for Compressed Air and Non-Aggressive Gases** 

- integrated inlet and outlet pipes for high level of accuracy
- removable sensor system for easy maintenance and cleaning
- available for 1/4" to 2" pipe sizes
- measuring ranges 0,8...105 l/min to 7...2840 m³/h (3440 m³/h on request)
- local LCD-display for flow rate or temperature, total and temperature
- output signals: 4...20 mA for flow rate, pulses for totalization
- for compressed air and non-aggressive gases
- zero balance possible at instrument





#### **Description:**

Model DB51 thermal mass flow meters and counters report and measure mass flow rates and totals of non-aggressive gases, regardless of gas pressure and temperature.

Process gas flows around a heated temperature sensor that is encapsulated in glass. As a result, the sensor dissipates heat which an electronics module returns to the sensor to maintain it at a constant temperature. The dissipated heat energy is proportional to the mass flow rate of the gas and is output as a 4 to 20 mA signal b y the electronic utilizing calibration curves and process parameters stored in the instrument.

The 4 to 20 mA signal is routed to secondary evaluation devices and provides the flow rate information or temperature. An additional pulse output with a pre-defined pulse value is used for totalizing purposes. Mass flow rate, total and Temperature are also displayed on an integrated back-lit LCD display.

#### Typical applications:

Series DB51 thermal mass flow meters and counters provide flow measurement of non-aggressive gases in  $\frac{1}{4}$ " to 1  $\frac{1}{2}$ " pipe systems. Their rugged, heavy-duty design and easy handling and operation make them the right choice for measuring and monitoring compressed air consumption.

They also provide measurements of other suitable gases such as: nitrogen oxygen, argon, helium and carbon dioxide.

#### Service friendly through removable sensor system:

For cleaning, maintenance, or recalibration the sensor head may be removed from the pipe run without taking the flow conditioner pipe itself out of the system.

This eliminates the need for a bypass pipe and ensures that the gas supply system may continue to operate even with the meter taken out.



#### **Measuring ranges air:**

Process- connection (R or NPT)	DIN flange- connection	pipe-ID [mm]	pipe-OD [mm]	Measuring range [m³/h]*
R 1/4"	/	8,9	13,7	0,056,3 (0,8105 l/min)
R 1/2"	DN 15	16,1	21,3	0,290
R 3/4"	DN 20	21,7	26,9	0,3175
R 1"	DN 25	27,3	33,7	0,5290
R 1 1/4"	DN 32	36,8	42,4	0,7530**
R 1 1/2"	DN 40	41,8	48,3	1730**
R 2"	DN 50	53,1	60,3	21195**
/	DN 65	68,9	76,1	42050
/	DN 80	80,9	88,9	72840

<sup>\*</sup> based on 20 °C and 1000 mbar

#### **Measuring ranges gases:**

Process- connection	Measuring range end values of different gases [Nm³/h]							
	Argon	CO <sub>2</sub>	N <sub>2</sub>	O <sub>2</sub>	N₂O	Natural gas		
R 1/4"	8,4	5,1	4,8	5,1	5,1	3		
R 1/2"	140	90	80	85	85	50		
R 3/4"	275	175	160	165	170	105		
R 1"	460	290	270	280	285	170		
R 1 1/4"	830	525	485	505	520	310		
R 1 1/2"	1140	720	670	695	715	430		
R 2"	1870	1185	1100	1140	1170	705		
DN 65	3205	2030	1885	1955	2010	1210		
DN 80	4440	2810	2610	2710	2785	1680		

<sup>\*</sup> based on 0 °C and 1013 mbar further gases on request



#### **Technical Data:**

Parameters:

at pressured air:  $m^3/h$ , l/min (1000 mbar, 20 °C) at gases:  $Nm^3/h$ , Nl/min (1013 mbar, 0 °C)

other reference conditions adjustable via key or factory-made

Adjustable units: m³/h (standard), m³/min, l/min,

l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h

Gas types: Air, nitrogen, argon, nitrous

oxide, CO<sub>2</sub>, oxygen, natural gas

**Sensor:** thermal mass flow sensor

Operating temperature: -30 ... 80 °C

**Operating pressure:** PN 16, optional PN 40 **Power supply:** 18...36 VDC, 5 W

**Burden:** < 500 Ohm

**Digital output:** RS 485 (Modbus RTU )

**Analogue output:** 4...20 mA for m³/h bzw. l/min

or temperature

**Pulse output:** 1 pulse per m³ resp. per litre,

galvanically separated scaling adjustable via keys

**Accuracy:**  $\pm 1,5 \% \text{ of m.v.}, \pm 0,3 \% \text{ of f.s.}$ 

 $\pm$  1 % of m.v.,  $\pm$  0,3 % of f.s

(optional)

**Display (optional):** TFT 1,8" **Mounting postition:** any

**Material:** housing: Polycarbonate

thread version: St st 1.4301,

optional 1.4571

flange version: 1.4571

Electrical protection: IP65

#### **Display:**

Display: TFT 1,8"

Resolution: 220 x 176

**Indication:** 2 values simultaneous:

actual flow and total flow (counter rate), temperature

Menu navigation: multilingual

Adjustable via key at the

display:

counter reset Unit selection 4...20 mA scaling

reference conditions (°C, mbar)

pulse value

Zero point balance

leak flow volume suppression

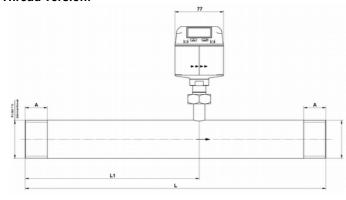
**Indication:** Rotatable at 180°

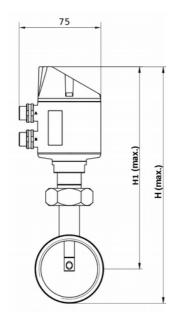


<sup>\*\*</sup>For optimal operation are longer inlet runs necessary. See table in the instruction manual.

#### **Dimensions:**

#### Thread version:

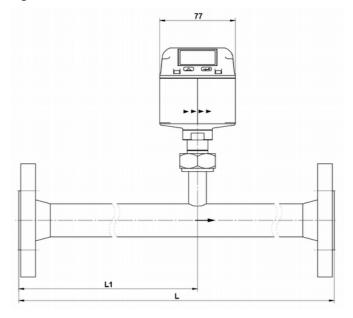


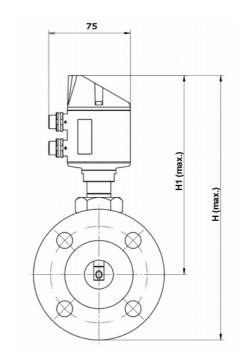


Process- thread	L [mm]	L1 [mm]	H [mm]	H1 [mm]	A [mm]
R 1/4"	194	137	174,7	165,7	15
R 1/2"	300	210	176,4	165,7	20
R 3/4"	475	275	179,2	165,7	20
R 1"	475	275	182,6	165,7	25
R 1 1/4"	475	275	186,9	165,7	25
R 1 1/2"	475*	275	186,9	165,7	25
R 2"	475*	275	195,9	165,7	30

\*Attention: Shortened inlet section! Please observe the recommended minimum inlet section (length = 10 m inner diameter) on site!

#### Flange version:





Measuring section	L [mm]	L1 [mm]	H [mm]	H1 [mm]
DN 15	300	210	213,2	165,7
DN 20	475	275	218,2	165,7
DN 25	475	275	223,2	165,7
DN 32	475	275	235,7	165,7
DN 40	475*	275	240,7	165,7
DN 50	475*	275	248,2	165,7
DN 65	475*	275	268,2	175,7
DN 80	475*	275	275,7	175,7

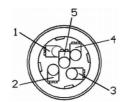
\*Attention: Shortened inlet section! Please observe the recommended minimum inlet section (length = 10 m inner diameter) on site!

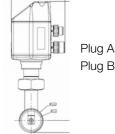


#### **Electrical connection:**

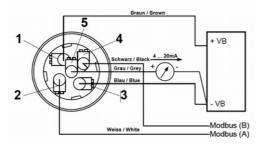
#### M12 plug:



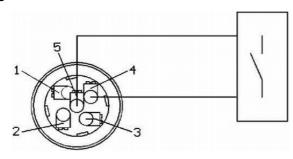




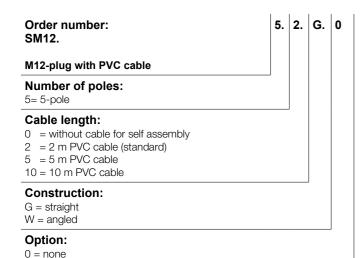
#### Plug A:



#### Plug B:



#### **Accessories:**



#### **Order Code:**

DB51. G. 15. L. A. 0. Order number: Thermal Mass Flowmeter and Counter for gases, with integral inlet- and outlet pipe runs Version: G = G Male thread, PN 16 N = male thread NPT, PN 16 FD = DIN-Flange PN 16 = special connection Measuring range (air) and pipe size [at flow speed up to 185 m/s):  $08 = 0.05...6.3 \text{ m}^3/\text{h} = 0.8...105 \text{ l/min}, \frac{1}{4}$ " (not at flange version) 15 = 0,2...90 m<sup>3</sup>/h, ½", DN 15  $20 = 0,3...175 \text{ m}^3/\text{h}, \frac{3}{4}$ ", DN 20  $25 = 0.5 \dots 290 \text{ m}^3/\text{h}, 1$ ", DN 25  $32 = 0.7...530 \text{ m}^3/\text{h}, 1 \frac{1}{4}$ ", DN 32 $40 = 1...730 \text{ m}^3/\text{h}, 1 \frac{1}{2}$ ", DN 40 50 = 2...1195 m<sup>3</sup>/h, 2", DN 50 65 = 4...2050 m<sup>3</sup>/h, DN 65 (not with thread) 80 = 7...2840, m<sup>3</sup>/h, DN 80 (not with thread) Other special ranges (up to 2840 m³/h) on request Medium: L = AirN = Nitrogen A = ArgonH = Helium C = Carbon dioxide S = Oxygen B = Biogas E = natural gas Accuracy: A = +/- 1,5 % m.v. +/- 0,3 % f.s.B = +/- 1 % m.v. +/- 0.3 % f.s.**Options:** 0 = none HP = high pressure up to PN 40 V4A = Inlet- and outlet pipe made of st. steel 1.4571 (standard for flange versions)

# 2 plugs M12 and 1 blind plug are included in delivery.

= analogue output adjusted according to customer

requirements
= Please specify in writing

**DB51-Z.N1:** Wall mounted power supply, 100-240 VAC, 10 VA on 24 VDC, 0,35 A

**DB51-Z.N2:** plug-in power supply unit, 100-240 VAC on 24 VDC, 0,35 A, with 2 m cable

**DB51-Z.V1:** Cover lid for flow conditioner pipe, aluminium

**DB51-Z.V2:** Cover lid for flow conditioner pipe, st.st. 1.4404

DB50-Z.K5: Factory calibration, 5 points

9 = Please specify in writing